

Mal. % of Def.

Causes

Action being taken

<p>N/66 FD 24%</p>	<p>1. Sear hangs up on disconnecter (Heat Treat Specs changed)</p> <p>2. Alignment of pin holes in stock</p>	<p>1. DCR #11386 transmitted. Process to be changed. (Couchman)</p> <p>1. Four stocks have been plugged and redrilled but holes are still not to M/D. Program to be reviewed and written up. (Smith)</p>
<p>552 DFU 32.7% ABBB 14%</p>	<p>1. Feed ramp out of position</p> <p>1. Bbl hole misaligned</p> <p>(The above two items are inter-related and account for nearly HALF of the malfunctions for the 552-572)</p>	<p>1. SPECIAL MACHINE - Boring bar due June 8th. Program is to be reviewed and written to cover;</p> <p>a. Decision process related to tooling including testing program</p> <p>b. New gaging requirements</p> <p>c. Estimate of cost to build new machine so Plant Order can be started (Kratzert)</p>
		<p>2. CURRENT PRODUCTION -</p> <p>a. Review gaging techniques and update Process Record. (Kratzert & Unsinn)</p> <p>b. Audit both operations on all three shifts (Warren)</p>
<p>BC</p>	<p>1. Causes not completely identified but thought to be caused by thin wall at extractor cut. Problem is with both Proof and Standard Ammunition!</p>	<p>1. Layout shows sufficient wall material but cut is being evaluated to see if more wall thickness can be developed. (Simpson)</p>

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BC con't		2. Extractor slot gage to be checked in T/R. (Baleo & Kennedy) 3. Program to do finish reaming in Production. a. Experimental reamers being tried. (Smith, Balio)