

Remington-Union Metallic Bolt Locking and Fire Control Evaluation
4-6-81
A. J. Long / J. Jennings
Data Summary Sheet

Type of Bolt Lock	Sec. #	TEST RIFLES				CONTROL	Remington Standards
		Min. Defect	Min. Defect	Defected	Defected		
Headspace min. t		RG749248	RG744869	RG744915	RG745514	RG747525	
Firing pin indent		0.01"	0.01"	0.01"	0.01"	0.01"	0.01" - 0.02"
Trigger pull		3.00	3.00	3.00	3.00	3.00	3.00 - 5.00
Bolt Lock Force		3.00	3.00	3.00	3.00	3.00	3.00 - 5.00
Headspace min. t		0.01"	0.01"	0.01"	0.01"	0.01"	0.01" - 0.02"
Firing pin indent		0.01"	0.01"	0.01"	0.01"	0.01"	0.01" - 0.02"
Trigger Pull		3.00	3.00	3.00	3.00	3.00	3.00 - 5.00
Trigger pull meas. During dry cycles		3.00	3.00	3.00	3.00	3.00	3.00 - 5.00
Cycles		0	0	0	0	0	0 - 1000
		1000	1000	1000	1000	1000	1000 - 2000
		2000	2000	2000	2000	2000	2000 - 3000
		3000	3000	3000	3000	3000	3000 - 4000
		4000	4000	4000	4000	4000	4000 - 5000
		5000	5000	5000	5000	5000	5000 - 6000
		6000	6000	6000	6000	6000	6000 - 7000
		7000	7000	7000	7000	7000	7000 - 8000
		8000	8000	8000	8000	8000	8000 - 9000
		9000	9000	9000	9000	9000	9000 - 10000
		10000	10000	10000	10000	10000	10000 - 11000