XC: W. W. Cook J. Hill

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

Remington **OPPOD**

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY"

Jyrly 1, 1981 CENTER FIRE GFM HAMMER MARK

FRESENT: J. A. Harter

H. J. Baylor

J. J. Kroll

K. L. Taylor

C. F. Ciecko

A meeting was held on June 30, 1981, to discuss the affect on Hammer Marks of slowing down the G.F.M. feed rate to 8 inches per minute. It was decided to run the last 1400 barrels of a M/700, 30-06 caliber production run on only two machines at 8 inches per minute.

The following assignments were made:

A. Produce the last 1400 M/700 Barrel Blanks on #8 and #9 GFM's only. Place "KEEP SEPARATE" tickets on each 'H' frame.

H. J. Baylor

B. Set the feed rate on #8 and #9 GFM at 8 I.P.M. Supply Process Engineering tickets.

C. F. Ciecko

C. Process the lot thru Department 58 and notify Engineer when quantities of approximately 400 are ready for black oxide.

K. L. Taylor

CENTER FIRE GFM HAMMER MARK - Contd.

D. Color quantities of approximately 400 barrels daily and check for hammer marks.

J. J. Kroll C. F. Ciecko

by _

C. F. Ciecko Process Engineer

CFC/cac