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1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
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BOLT ACTION CARBINE

DATE #		COMPONENT AND OPERATION	PILOT LOT H/W	TOOLING DESIGN OPER HES	TOOLING BUILD OPER HES	TOOLING TOOLING CAP HES	STANDARD MACHINES CAP HES	REPAIRS OPER HES	REPAIRS TOOLING OPER HES	REPAIRS DESIGN CAP HES	REPAIRS BUILD CAP HES	REPAIRS TOOLING CAP HES	REPAIRS TOOLING CAP HES
-		(CHANCE ELEMENT ACQUIRED) BOLT TOP RELEASE OPER #'S 1 THEN 30	19400 700	1865 12	1200 30	1644 60	19400	1457	340	5075	350	350	5940
-		SAFETY ASSY											
-		OPER #'S 1 THEN 32	700		25	40							
1		SAFETY PURCHASE INSPECTION		59	70								800
-		SAFETY BAYON PURCHASE INSPECTION											7800
-		FLOOR PLATE BASE ASSY OPER #'S 10 THEN 100	11600	23	370	760			16	140			
1		FLOOR PLATE BASE PURCHASE INSPECTION		31	8	110							51300
10		MILL SHOT IN NUMBER	300	6	4	300				120			
-		OPER #'S 15 AND 30	410	2	48	90							
-		THINNER GUARD PLATE OPER #'S 1 AND 10	400	12									37000
-		FLOOR PLATE CASE ASSY OPER #'S 10 THEN 50	300	80	30	1300			10				
-		FLOOR PLATE COVER OPER #'S 1 THEN 20	3000	91	50	840				120			11200
-		MAGNETIC SPRING MACHINE PURCHASE INSPECTION		74	50								6300
-		FLOOR PLATE LATCH OPER THEN OPER # 20	440									5800	
-		FLOOR PLATE LATCH STRING PURCHASE INSPECTION (MACHINE REQUIRED FOR INSPECTION)	50000	10	30	8500			315	4000	350	120	57000
-				2141	1440			417					41500

[illegible]