

Title BOLT ACTION CARBINE
 Date 10 / 13 / 81
 Estimated by L.B. BOSQUET

ESTIMATE

bd
 G. CAMPBELL
 T.C. DOUGLAS

G.E. FLETCHER
 E. BUEDECK
 CO. PARDEE
 J.P. LINDE
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 L.B. BOSQUET
 G.I. HILL
 W.W. COOK
 R.G. JOHNSON
 R.L. HALL
 H.K. BOYLE

ALL FIGURES IN \$		CAP #	OPER #		
1	DEVELOPMENT				
	Investigation				
	Design				
	Model Making				
	Design testing				
	Models for test				
	Development - Powder Metal				
	Development - Molds				
	Design folders C of C, etc.				
2	PRODUCT ENGINEERING				
	Process eng. & trial run				
	Pilot lot testing				
3	TOOLING				
	Design	52100-	43100-		
	Fixtures & Gages	240000-	40000-		
	Molds	8000-			
	Perishable tools		12700-		
	Tool revisions		12200-		
	Vendors tooling	6900-	60500-		
4	SPECIAL MACHINES				
	Construction				
	Design				
	Tooling				
	Perishable tooling				
	Operations				
5	REMINGTON MACHINES				
	Construction	13800-			
	Design	4600-			
	Tooling				
	Perishable tooling				
	Operations				
6	STANDARD MACHINES & EQUIP.	194900-			
7	PRODUCTION AIDS				
	Construction				
	Operations				
8	PILLOT OPERATIONS				
	Machine alterations		72200-		
	Pilot lot mfg.		21600-		
	Machine rearrangement				
	Comp. obsolescence				
	Provision for advancing				
	wages & material costs				
	-- R&D				
	-- Plant	52700-	27100-		
	TOTAL	573000-	296000-		
	GRAND TOTAL	869000-			