

M/700 New Design Safety, No Eject Lock Arms

Page 2

DRY CYCLE

Five of the six samples were assembled into Model 700 actions, after the shear lift and engagement were determined to be satisfactory by assembly. Ten thousand (10,000) cycles were conducted on each sample on a safe on-off dry cycle machine.

The trigger pull and safe on-off forces were measured at the start of the dry cycle and at 1,000 round intervals during the test. The shear engagement and shear lift were also measured at the completion of the dry cycle testing.

TEST RESULTS (For individual test results refer to Data Sheet No. 1).

After 10,000 Dry Cycles

- Shear engagement showed no change.
- Shear lift showed an average decrease of .0004" FULL, and an average INCREASE of .001" NULL.
- Trigger pull showed an overall increase of 0.25 lbs.
- Safe "on" forces showed an overall decrease of 2.0 lbs.
- Safe "off" forces showed an overall decrease of 2.25 lbs.
- There were no failures or breakages.

LIVE FIRE

The five samples with 10,000 dry cycles were assembled in M/700 30.06 caliber actions; and 500 rounds of Rem 30-06 (180 gr. pointed soft point cartridges) were fired thru each action.

TEST RESULTS

There were no breakings or failures.