THE BOLT ASSEMBLY

View No.	Part No.
42	24478
43	30855
	28990
44	33386
	33371
	18186
	18970
45	28555
46	28345
	15281
	28371
	90904
	91837
	90906
	22021
	22041

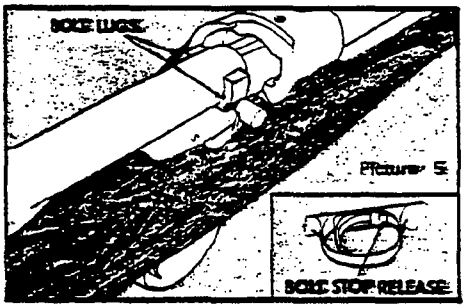
The bolt assembly locks the cartridge into the chamber.

TO INSTALL THE BOLT ASSEMBLY:

1. Point the firearm in a safe direction.
2. Put the safety switch in the "F" position.
3. Align the lugs on the bolt assembly with the receiver. See picture 5.
4. Slide the bolt assembly into the receiver and push all the way in.
5. To lock the bolt assembly into position push the bolt handle down.

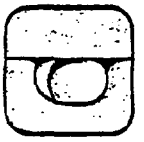
TO REMOVE THE BOLT ASSEMBLY:

1. Point the firearm in a safe direction.
2. Put the safety switch in the "F" position.
3. Do not touch the trigger while moving the safety switch.
4. Raise the bolt handle.
5. Put the safety switch in the "S" position.
6. Pull the bolt handle all the way back.
7. Push the bolt stop release. See picture 5.
8. As you push the bolt stop release, slide the bolt from the firearm.



Picture 5

THE TRIGGER ASSEMBLY



Pulling the trigger fires the firearm.

The trigger is adjusted at the factory. All adjustments to the trigger must be made by the factory or a REMINGTON RECOMMENDED GUNSMITH.

Never remove the trigger mechanism, or make adjustments to the trigger or trigger assembly.

STOP NEVER put your finger on the trigger unless you are going to fire the firearm.