

Snedeker, Jim

From: Danner, Dale
Sent: Thursday, November 02, 2000 9:58 AM
To: Franz, Scott; Bristol, II Ronald H.; Russo, Alfred D.; Trull, John C.; Golemboski, Matt R.; Zajk, Joseph J; Diaz, Danny; Snedeker, Jim; Keeney, Mike
Subject: RE: M/710 T & P Plan

Mike -- my thoughts,

- a) Sample size has always been 300 -- we will work with 200 if that what Matt has available.
- b) 10 round lanyard test on each gun is perhaps a safety overkill - but I don't see it as an issue.
- c) Minimum SAAMI firing pin indent is 0.017. If Remington chooses to ship the product below SAAMI minimum in this case that is Remington's call. Admittedly, I believe this to be a low-risk position as to my knowledge the only misfire we have ever had was on the first round during the DAT cold test. This misfire may not have had anything to do with indent but could have been a ammo related failure. When there is SAAMI criteria that will be our test objective. Deviations from SAAMI need to be reported and brought forward for review by the management team.

Dale

From: Keeney, Mike
Sent: Thursday, November 02, 2000 9:44 AM
To: Franz, Scott; Bristol, II Ronald H.; Russo, Alfred D.; Trull, John C.; Golemboski, Matt R.; Zajk, Joseph J; Diaz, Danny; Danner, Dale; Snedeker, Jim
Subject: RE: M/710 T & P Plan

A few comments:

The sample size requirement is 200, Mayfield's intent was to produce up to 300 samples but the minimum is 200.

Any reason for the 10 round lanyard test? Mayfield is proof and function testing all of the rifles at their facility.

Minimum average Firing Pin Indent is ".015" per our EET/DAT data and follow up analysis.

-----Original Message-----

From: Franz, Scott
Sent: Wednesday, November 01, 2000 5:26 PM
To: Bristol, II Ronald H.; Russo, Alfred D.; Trull, John C.; Golemboski, Matt R.; Zajk, Joseph J; Diaz, Danny; Keeney, Mike; Danner, Dale; Snedeker, Jim; Franz, Scott
Subject: M/710 T & P Plan
Importance: High

Attached is the final M/710 T & P test plan that we will execute to. Please review and get back if you have any issues or questions prior to test start. T & P activity will start this Friday with a Marketing evaluation of both product and packaging. T & P test and measurement activity will start Saturday.

Scott

<< File: M710_TP_TESTPLAN_Rev4 >>