

REV. 4-82

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

Remington

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February 3, 1982

**REMINGTON ARMS CO
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H. K. BOYLE

SERVICE REQUIREMENT FOR MODEL 700
RELATIVE TO REMOVAL OF BOLT LOCK

FEB 5 1982

FIREARMS RESEARCH DIVISION

With removal of the bolt lock feature from the Model 700, several questions have arisen with regard to repairs. This note sets forth Marketing's desires for handling repairs and/or replacements of Model 700's.

The various Arms Service repairs should be handled following these guidelines:

- Receiver and trigger assembly not involved in repair.

No change is to be made to the bolt lock. From a bolt lock standpoint, the gun is to be returned in the same condition it was received.

- Receiver or trigger assembly involved in repair but bolt lock is not affected.

If the repairs can be made without impacting the bolt lock, they should be done that way.

- Receiver or trigger assembly must be replaced as part of the repair.

The same guidelines as above should be followed. The features of the firearm should not be changed during a repair. If parts are not available to make such repairs, then the customer should be given the choice of either having the repair made (and accepting the feature change) or having the gun returned without being repaired.

H. K. BOYLE

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February 3, 1982

Replacement of Model 40X, Model 600, and 660 parts should be handled the same way. If the bolt lock feature will change as a result of a repair, we must have the customer's permission in advance.

Repairs made by our Recommended Gunsmiths should follow this same philosophy. This situation would arise only when the trigger assembly is replaced, since the receiver is a restricted part.

F. T. Millener
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