

ALTERATIONS			
ALT.	WAS	REV.	BY DATE
1.	ADDED BLANK No.	11583	PJ 4/4/42
2.	BLACK ON 1176	11620	PJ 5/1/42
3.	FINISH # 92250		
4.	COLOR NOT SPECIFIED		
5.	.140		

.0155 1.0005
 .140 .010
 .268 .005
 .050 .110
 .0155
 .4890 ±.0185

.4705
 .3075

7LW7 91848		LATCH SPRING (Rear Plate)	
MODEL	PART NO	PART USE	
DES. BY DATE	CHK. BY DATE	APP. BY DATE	
W. 8-17-30	W. 11/4/41	W. 1/2/41	
TITLE LATCH SPRING			
NUMBER	SCALE	SUPERSEDES	REFERENCE
B-91848	10X		Doc # 11301
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL 10.9.5
 HEAT TREAT
 HARDNESS SP. 114.75 MICKER
 COLOR
 HEAT TREAT AND COLOR TO BE DONE BY
 REMINGTON P. J. 1140/41

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
 UNLESS OTHERWISE NOTED.
 TOLERANCES ON DECIMAL DIMENSIONS ARE:
 1 PLACE (.1) - TOLERANCE ± .015
 2 PLACE (.01) - TOLERANCE ± .010
 3 PLACE (.001) - TOLERANCE ± .005
 4 ON ANGULAR DIMENSIONS ± 30° - 30'
 FINISHES ARE DESIGNATED BY ROOT MEAN
 SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
 VALUES AND ARE THE MAXIMUM ROUGHNESS
 ACCEPTABLE UNLESS OTHERWISE SPECIFIED.
 FINISH ROUGHNESS TO BE 1/2" OR BETTER.

THIS DRAWING OR INFORMATION IS
 PROPRIETARY INFORMATION TO THE
 REMINGTON ARMS COMPANY, INC.

