

REMINGTON ARMS COMPANY, INC.

INTERDEPARTMENTAL CORRESPONDENCE

Remington

DEFENSE

Distribution: C. B. Workman
C. E. Ritchie
J. W. Brooks

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY" _____

RESEARCH TEST and MEASUREMENT REPORT - Report No. 830941

M/SEVEN LWT. PENDULUM DROP TEST TO EVALUATE NEW TRIGGER DESIGN.

Prepared by: R. Howe

Date Prepared: 4-6-83

Proofread and Checked By:

J.H. Jennings, R.E. Nightingale,
Foreman-Test Lab/ Foreman-Measurement Lab

Signature

Date

C.E. Ritchie,
Sr. Supervisor - Testing,
Mech. & Mech. Analysis Lab

Signature

Date

TEST & MEASUREMENT LAB REPORT

REPORT NUMBER: 830941
 REPORT TITLE: M/Seven LWT. Pendulum Drop Test To Evaluate New Trigger Design
 MODEL(S): M/Seven LWT.
 GAUGE OR CALIBER: .243
 DATE: 4 - 6 - 83
 WORK ORDER NO.: C-1809-000
 PART NAME: Trigger
 DESIGNER/ENGINEER: D. Bullis

TEST TYPE:

1. PHOTO LAB
2. STRENGTH TEST - NO. OF GUNS TESTED _____
3. FUNCTION TEST - NO. OF GUNS TESTED _____
4. ACCURACY TEST - NO. OF GUNS TESTED _____
5. MEASUREMENTS - TYPE: _____
6. ENVIRONMENTAL TEST
7. AMMUNITION TESTING & EVALUATION - TYPE: _____
8. VISUAL EVALUATION - _____ OUT OF _____ GUN SAMPLE
9. ENDURANCE - NO. OF GUNS TESTED: 4

NO. OF ROUNDS PER GUN: _____

TOTAL ROUNDS FIRED IN TEST: _____

AMMO TYPE: MAGS. _____; TARGET: _____

RIM FIRE _____ CENTER FIRE _____

April 6, 1983

TO: C. E. RITCHIE

FROM: R. W. HOWE

REPORT TITLE: M/SEVEN LWT PENDULUM DROPTEST TO EVALUATE NEW DESIGN TRIGGER

ABSTRACT

On April 4, 1983, a request was received to test three (3) M/Seven LWT. rifles. Two with New Style Trigger, one with the Old Style Trigger, and also one M/700 with old style trigger. D. Bullis, Current Firearms Design, requested the Test Lab to do a Pendulum Drop Test on these four rifles. To evaluate the Jar-Off resistance of the Fire Control Assembly.

SCOPE OF TEST

To evaluate and compare the Jar Off resistance of the Fire Control Assembly at a 3' drop height against a hardwood back stop.

TEST RESULTS

Some Jar -Offs did occur in the top and bottom side modes at various heights as described in Result Sheet Appendix "A".

REPORT TEXT

1. Trigger Pull and Sear Engagement was preset at minimum present Remington Specs.

Present Remington Specs. are:

Trigger Pull Lbs.	3.0 to 5.0 lbs.
Trigger Sear Eng.	.015 to .020

2. The four rifles were drop tested at the 3' drop height against a hardwood backstop in the following modes:

Muzzle First W/Safe in "On" & "Off" positions

Butt First W/Safe in "On" & "Off" positions

Right Side W/Safe in "On" & "Off" positions

Left Side W/Safe in "On" & "Off" positions

Top Side W/Safe in "On" & "Off" positions

Bottom Side W/Safe in "On" & "Off" positions

Results in Appendix "A".

Note: During drop test, some Jar-Off did occur in the top and bottom side modes so it was decided to drop these guns at various other levels to determine what height the Jar-Off would occur. Other drop levels and results are recorded in Appendix "A".

3. After the first drop test was completed, all four (4) rifles were set at the minimum (3.0lb.) trigger pull and re-dropped in all test modes.

Also, one M/700 rifle from Test Report No. 820391 was added to this test. This rifle contained a new design trigger spring and screw as per Drawing Nos.:

Trigger Spring Dwg. No. SK A-3687

Trigger Screw Dwg. No. SK B-3688

Results in Appendix "A".

TEST PROCEDURE

A. Measurements

Trigger Pull was taken at the start of each test.

Sear Engagement was taken at the start of each test.

Test Conditions

1. Trigger pull forces were taken on all test guns using a Chatillon Model IN-10 Spring Pull Scale (See Appendix "A".)
2. Sear Engagement was set on productions Optical Comparator in M/700 final assembly area. (See Appendix "A".)
3. The Pendulum Drop Test was conducted on all test rifles at the 3' and the various other drop levels against a hardwood backstop from the muzzle, butt, both sides, top and bottom. (See Appendix "A".)

Rifles Used in Test

M/Seven - Serial No. 7601285, Serial No. 7601292, Serial No. 7601289

M/700 - Serial No. A6351001, Serial No. B6341922

A P P E N D I X " A "

M/7 NEW STYLE TRIGGER EVALUATION

4/5/83
#830941

DROF/JAR-OFF TEST ON HARDWOOD SURFACE FROM 3" DROP EVALUATION		TEST #1				TEST #2			
		M/7 New Style Trigger	M/7 New Style Trigger	M/7 Old Style Trigger	M/700 Old Style Trigger	M/7	M/7	M/7	M/700
Serial #		#7601285	#7601292	#7601289	#A6351001	#7601285	#7601292	#7601289	#16351001
SAFE POSITION		On Off	On Off	On Off	On Off	On Off	On Off	On Off	On Off
TRIGGER PULL (lbs.) Avg.		3.5 lbs.	316.	4.75lb.	5.75lb.	3.01b.	3.01b.	3.01b.	3.01b.
SEAR ENGAGEMENT		.015"	.015"	.015"	.015"	.015"	.015"	.015"	.015"
MUZZLE FIRST		Ok Ok	Ok Ok	Ok Ok	Ok Ok	Ok Ok	Ok Ok	Ok Ok	Ok Ok
BUTT FIRST		Ok Ok	Ok Ok	Ok Ok	Ok Ok	Ok Ok	Ok Ok	Ok Ok	Ok Ok
RIGHT SIDE		Ok Ok	Ok Ok	Ok Ok	Ok Ok	Ok Ok	Ok Ok	Ok Ok	Ok Ok
LEFT SIDE		Ok Ok	Ok Ok	Ok Ok	Ok Ok	Ok Ok	Ok Ok	Ok Ok	Ok Ok
BOTTOM SIDE	12"	- Ok	- Ok	- Ok	Ok Ok	Ok Ok	Ok Ok	Ok Ok	Ok Ok
	18"	- 3 J/O4	- 1 J/O4	- Ok	Ok Ok	Ok 1 J/O4	Ok 3 J/O4	Ok 2 J/O4	Ok 4 J/O4
	24"	- 4 J/O4	- 2 J/O4	- 1 J/O4	Ok Ok	Ok 2 J/O4	Ok 4 J/O4	Ok 4 J/O4	Ok 4 J/O4
	36"	Ok 4 J/O4	Ok 4 J/O4	Ok 2 J/O4	Ok Ok	Ok J/O	Ok J/O	Ok J/O	Ok J/O
TOP SIDE	12"								Ok Ok
	18"								Ok Ok
	24"								Ok Ok
	36"	Ok Ok	Ok Ok	Ok Ok	Ok Ok	Ok Ok	Ok Ok	Ok Ok	Ok J/O

NOTE: J/O means Jar Off (i.e. 3 J/O 4 means 3 Jar-Offs out of 4 tries.)

CERitchie:js
4/10/83

Report No. 830941

RESEARCH TEST & MEASUREMENT LAB WORK REQUEST

<u>AREA OF TESTING</u> <input type="checkbox"/> Developmental <input checked="" type="checkbox"/> Design Acceptance <input type="checkbox"/> Pre-Pilot <input type="checkbox"/> Pilot <input type="checkbox"/> Production Acceptance		<input type="checkbox"/> Safety Related <input type="checkbox"/> Competitive Evaluation <input checked="" type="checkbox"/> New Design <input type="checkbox"/> Design Change <input type="checkbox"/> Plant Assistance		<input type="checkbox"/> Litigation <input type="checkbox"/> Warehouse Audit <input type="checkbox"/> Cost Reduction <input type="checkbox"/> Static <input type="checkbox"/> Other	
<u>FIREARM DATA</u> MODEL: <u>7 LWT</u> CAL OR GAGE: <u>243</u> BARREL TYPE: _____ PROOFED: YES <input checked="" type="checkbox"/> NO _____		<u>REPORT REQ'D.</u> FORMAL <input checked="" type="checkbox"/> TEST RESULTS ONLY _____		DATE REQUESTED: <u>4-4-83</u> DATE NEEDED BY: <u>A.S.A.P.</u> REQUESTED BY: <u>Bullis</u> WORK ORDER NO: <u>C-1809-000</u>	
<u>TEST TYPE</u> <input type="checkbox"/> Strength Test <input type="checkbox"/> Function Test <input type="checkbox"/> Accuracy Test <input type="checkbox"/> Ammunition Test <input type="checkbox"/> Environmental Test <input type="checkbox"/> Customer Complaint <input type="checkbox"/> Dry Cycle Test <input type="checkbox"/> Measurements <input type="checkbox"/> Endurance Test <input type="checkbox"/> Photo/Video <input checked="" type="checkbox"/> Other <u>DROP</u>					

EXPLAIN IN DETAIL THE REASON FOR THIS TEST:

DROP TEST 2 M/7 LWT 243 CAL. RIFLES.

• DROP 3 FEET

• DROP BUTT, MUZZLE, BOTH SIDES.

NEW STYLE TRIGGER - RELIEVED BOTH SIDES.

-GUNS REQUIRED:-

#1 7601285 - full 3rd engagement .015"

#1 7601292 - " 3rd " " .015"

NOTE: NO firearms or parts will be tested in the Labs unless they are accompanied by a Work Request, and both are delivered to the Labs by the designer or engineer. All Work Requests are to be filled out in detail. No Exceptions.

DATE COMPLETED: _____

TEST COMPLETED BY: _____

REPORT DATE: _____