

.222

CALIBER

MODEL 7

MODEL 700

ADL AND

BDL

①

RECEIVER MEASUREMENTS

821321

M 700

BDL

4-22-83

		1	2	3	4	5	6
		4	0	0	1	0	1
DWG. DIMENSIONS		B6359318	B6359645	B6257234	B6292952	B6256507	B6295104
↓							
1	1 1.700 - 1.730	1.770	1.870	1.800	1.700	1.800	1.755
2	2 .015 - .018	.014	.014	.012	.015	.014	.015
3	3 13° REF. L	13°	13°	13°	13°	13°	13°
4	4 .245 - .255	.260	.235	.275	.380	.274	.310
5	5 2.045 - 2.055	2.080	2.067	2.080	2.095	2.084	2.065
6	6						
7	7 .695 - .705	.790	.785	.785	.790	.800	.780
8	8 .020 R	.010	.010	.005	.005	.005	.005
9	9 32	63	63	63	63	63	63
10	10 .055 - .065	.062	.058	.072	.085	.058	.065
11	11 30°	30°	30°	30°	30°	30°	30°
12	12 .281 TYP	.281	.281	.281	.281	.281	.281
13	13 .163 - .173	.170	.1695	.1695	.165	.166	.170
14	13a .163 - .173	.170	.1695	.1695	.165	.166	.170
15	14 4.4075 - 4.4175	4.539	4.534	4.535	4.532	4.533	4.533
16							
17	15 7/16 R TYP	NONE	NONE	NONE	NONE	NONE	NONE
18	16 .535 - .545	.543	.533	.545	.540	.543	.537
19	17 .968 - .978	.973	.975	.970	.968	.970	.967
20	18 .180 - .205 R	.200	.200	.185	.190	.190	.190
21	19 .072 gauge	.072	.072	.072	.072	.072	.072
22	20 2.936 - 2.944	2.944	2.943	2.948	2.936	2.941	2.945
23	21 .180 - .205 R	.200	.200	.185	.190	.190	.190
24	22 .835 - .845	.850	.848	.858	.847	.850	.840
25	23 4.530 - 4.535	4.539	4.534	4.535	4.532	4.533	4.533
26	24 37°	36°	36°	36°	36.5°	37°	37°
27	25 .282 - .288	.285	.289	.283	.289	.282	.287
28	25a .282 - .288	.285	.289	.283	.289	.282	.287
29	26 .055 - .063	.061	.060	.060	.061	.062	.055
30	27 .278 - .280 R	.280	.280	.280	.280	.280	.280
31	28 .700 - .703	.700	.702	.702	.702	.702	.702
32	29 .449 - .452	.449	.450	.451	.445	.452	.450
33	30 .015 - .025	.018	.030	.030	.020	.025	.025
34	31 20°	20°	20°	20°	20°	20°	20°
35	32 .025 R	.020	.010	.010	.005	.005	.005
36	33 ROUNDED SHARP CORNERS	OK	SHARP	SHARP	SHARP	SHARP	SHARP
37	34 STRAIGHT & PARALLEL	OK	OK	OK	OK	OK	OK
38	35						
39	36 ± .004	-.007	+.001	+.004	-.010	-.002	+.000
40	± .004	-.002	-.007	+.003	+.004	+.001	-.001