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#4

RECEIVER MEASUREMENTS					
MODEL 700 (9 ADL, 23 BDL RIFLES)					
DWG	SERIAL NO.	DWG. DIMENSIONS			ACTUAL
NO.	B-6257041	MIN.	MAX.	MEAN	DIMENSIONS
MEASUREMENT NO.					
1		1.700	1.730	1.715	1.750
2		.015	.018	.0165	.014
3		13° REF. L.			13°
4		.245	.255	.250	.220
5		2.045	2.055	2.050	2.070
6					
7		.695	.705	.700	.802
8		.020 R			.025 R
9		32°			32°
10		.055	.065	.060	.076
11		30°			30°
12		.281 TYP			.281 TYP
13		.163	.173	.168	.167
13a		.163	.173	.168	.167
14		4.4075	4.4175	4.4125	4.533
15		7/16 R TYP			NONE
16		.535	.545	.540	.540
17		.968	.978	.973	.973
18		.180 R	.205 R	.1925 R	.190 R
19		.072 GAGE			.072
20		2.936	2.944	2.940	2.945
21		.180 R	.205 R	.1925 R	.190 R
22		.835	.845	.840	.855
23		4.530	4.535	4.5325	4.533
24		37°			37°
25		.282	.288	.285	.291
25a		.282	.288	.285	.291
26		.055	.063	.059	.061
27		.278 R	.280 R	.279 R	.28 R
28		.700	.703	.7015	.702
29		.449	.452	.4505	.447
30		.015	.025	.020	.021
31		20°			20°
32		.025 R			.005 R
33		ROUND OFF SHARP CORNERS			SHARP
34		STRAIGHT & PARALLEL			
35					
36		.004	.004	±.004	±.002