

#9

222 CALIBER MODEL 7, MODEL 700 ADL & SOL

921751

RECEIVER MEASUREMENTS

MODEL 7 (11 RIFLES)

DWG.	SERIAL No.	DWG. DIMENSIONS			ACTUAL
NO.	7602593	MIN.	MAX.	MEAN	DIMENSIONS
↓	MEASUREMENT No. ↓	↓	↓	↓	↓
C-91877	1	.1640	.1670	.1655	.1673
	2	.015	.018	.0165	.015
	3	13° REF. L			13°
	4	.245	.255	.250	.245
	5	1.985	1.995	1.990	2.015
	6	.015	.018	.0165	.015
	7	.755	.765	.760	.900
	8	.020 R			.005 R
	9	32			5
	10	.055	.065	.060	.070
	11	30°			30°
D-91876	12				
	13				
	14	4.415	4.420	4.4175	4.418
	15	7/16 R. TYP.			NONE
	16	.535	.545	.540	.546
	17	.968	.978	.973	.971
	18	.150 R TYP.			.150 R TYP.
	19	.072 GAGE			.072
	20	2.936	2.944	2.940	2.943
	21	1/8 R			1/8 R
	21a	.030 R MAX			.020 R
	22	.835	.845	.840	.849
	23				
	24	37°			37°
	25	.282	.288	.285	.286
	25a	.282	.288	.285	.286
	26	.116	.124	.120	.121
	27	.263	.265	.264	.264
Y	28	.700	.703	.7015	.700
	29	.449	.452	.4505	.451
	30	.015	.025	.020	.022
	31	30°			30°
	32	.025 R			.005 R
	33	ROUND OFF SHARP CORNERS			SHARP
	34	45°			45°
	35	.624	.634	.629	.630
	36	.004	.004	±.004	±.003
	37	46° 18'			OK
	38	23° 9'			OK