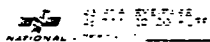


3



.222 CALIBER

MODEL 7

MODEL 700 AGL & 20L

921321

RECEIVER MEASUREMENTS

MODEL 7

(11 RIFLES)

DWG. NO.	SERIAL No.	DWG. DIMENSIONS			ACTUAL DIMENSIONS
		MIN.	MAX.	MEAN	
	MEASUREMENT No.				
C-91877	1	.1640	.1670	.1655	1.710
	2	.015	.018	.0165	.015
	3	13° REF. L			13°
	4	.245	.255	.250	.240
	5	1.985	1.995	1.990	2.005
	6	.015	.018	.0165	.016
	7	.755	.765	.760	.900
	8	.020 R			.005 R
	9	32°			13°
	10	.055	.065	.060	.078
	11	30°			30°
D-91876	12				
	13				
	14	4.415	4.420	4.4175	4.418
	15	7/16 R. TYP.			NONE
	16	.535	.545	.540	.546
	17	.968	.978	.973	.969
	18	.150 R TYP.			150 R TYP.
	19	.072 GAGE			.072
	20	2.936	2.944	2.940	2.938
	21	1/8 R			1/8 R
	21a	.030 R MAX			.030 R
	22	.835	.845	.840	.851
	23				
	24	37°			37°
	25	.282	.288	.285	.288
	25a	.282	.288	.285	.288
	26	.116	.124	.120	.121
	27	.263	.265	.264	.265
	28	.700	.703	.7015	.700
	29	.449	.452	.4505	.451
	30	.015	.025	.020	.025
	31	30°			30°
	32	.025 R			.005 R
	33	ROUND OFF SHARP CORNERS			SHARP
	34	45°			45°
	35	.624	.634	.629	.630
	36	.004	.004	±.004	1.000 - .004
	37	48° 18'			OK
	38	23° 9'			OK