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RECEIVER MEASUREMENTS

.222 CALIBER

MODEL 7

MODEL 700 ADL 5 ADL

321321

## RECEIVER MEASUREMENTS

MODEL 700

(9 ADL, 23 GOL RIFLES)

| DWG. NO. | SERIAL NO.      | DWG. DIMENSIONS         |        |         | ACTUAL DIMENSIONS |
|----------|-----------------|-------------------------|--------|---------|-------------------|
|          |                 | MIN.                    | MAX.   | MEAN    |                   |
|          | MEASUREMENT NO. |                         |        |         |                   |
| D-33580  | 1               | 1.700                   | 1.730  | 1.715   | 1.672             |
|          | 2               | .015                    | .018   | .0165   | .013              |
|          | 3               | 13° REF. L.             |        |         | 13°               |
|          | 4               | .245                    | .255   | .250    | .418              |
|          | 5               | 2.045                   | 2.055  | 2.050   | 2.090             |
|          | 6               |                         |        |         |                   |
|          | 7               | .695                    | .705   | .700    | .833              |
|          | 8               | .020 R                  |        |         | .005 R            |
|          | 9               | 32°                     |        |         | 16°               |
|          | 10              | .055                    | .065   | .060    | .093              |
|          | 11              | 30°                     |        |         | 30°               |
|          | 12              | .281 TYP                |        |         | .281 TYP          |
|          | 13              | .163                    | .173   | .168    | .166              |
|          | 13a             | .163                    | .173   | .168    | .166              |
|          | 14              | 4.4075                  | 4.4175 | 4.4125  | 4.533             |
| E-33225  | 15              | 7/16 R TYP              |        |         | 3/16 NE           |
|          | 16              | .535                    | .545   | .540    | .540              |
|          | 17              | .968                    | .978   | .973    | .965              |
|          | 18              | .180 R                  | .205 R | .1925 R | .180 R            |
|          | 19              | .072 GAGE               |        |         | .072              |
|          | 20              | 2.936                   | 2.944  | 2.940   | 2.938             |
|          | 21              | .180 R                  | .205 R | .1925 R | .180 R            |
|          | 22              | .835                    | .845   | .840    | .845              |
|          | 23              | 4.530                   | 4.535  | 4.5325  | 4.533             |
|          | 24              | 37°                     |        |         | 37°               |
|          | 25              | .282                    | .288   | .285    | .286              |
|          | 25a             | .282                    | .288   | .285    | .286              |
|          | 26              | .055                    | .063   | .059    | .061              |
|          | 27              | .278 R                  | .280 R | .279 R  | .280 R            |
|          | 28              | .700                    | .703   | .7015   | .702              |
|          | 29              | .449                    | .452   | .4505   | .450              |
|          | 30              | .015                    | .025   | .020    | .010              |
|          | 31              | 20°                     |        |         | 20°               |
|          | 32              | .025 R                  |        |         | .005 R            |
|          | 33              | ROUND OFF SHARP CORNERS |        |         | SHARP             |
|          | 34              | STRAIGHT & PARALLEL     |        |         | //                |
|          | 35              |                         |        |         |                   |
|          | 36              | .004                    | .004   | ±.004   | ±.002             |