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222 CALIBER MODEL 7, MODEL 700 ADL 301 921321

RECEIVER MEASUREMENTS

MODEL 700 (9 ADL, 23 BDL R.F.L.S.)

DWG. NO.	SERIAL NO.	DWG. DIMENSIONS	ACTUAL DIMENSIONS
MEASUREMENT NO.		MIN. MAX. MEAN	
1	B-6257173	1.700 1.730 1.715	1.750
2		.015 .018 .0165	.015
3		13° REF. L.	13°
4		.245 .255 .250	.300
5		2.045 2.055 2.050	2.050
6			
7		.695 .705 .700	.840
8		.020 R	.005 R
9		33°	33°
10		.055 .065 .060	.080
11		30°	30°
12		.281 TYP	.281 TYP
13		.163 .173 .168	.170
13a		.163 .173 .163	.170
14		4.4075 4.4175 4.4125	4.529
15		7/16 R TYP	NINE
16		.535 .545 .540	.540
17		.968 .978 .973	.973
18		.180 R .205 R .1925 R	.190 R
19		.072 BAGE	.072
20		2.936 2.944 2.940	2.943
21		.180 R .205 R .1925 R	.190 R
22		.835 .845 .840	.852
23		4.530 4.535 4.5325	4.529
24		37°	37°
25		.282 .288 .285	.287
25a		.282 .288 .285	.287
26		.055 .063 .059	.061
27		.278 R .280 R .279 R	.290 R
28		.700 .703 .7015	.702
29		.449 .452 .4505	.450
30		.015 .025 .020	.025
31		20°	20°
32		.025 R	.005 R
33		ROUND OFF SHARP CORNERS	SHARP
34		STRAIGHT & PARALLEL	
35			
36		.004 .004 ±.004	-.004 +.009