

2

222 CALIBER MODEL 7, MODEL 700 (AOL) (301) 821321

RECEIVER MEASUREMENTS

MODEL 700 (A AOL, 23 BOL RIFLES)

DWG NO.	SERIAL NO.	DWG. DIMENSIONS			ACTUAL DIMENSIONS
		MIN.	MAX.	MEAN	
	MEASUREMENT NO.				
D-33580	1	1.700	1.730	1.715	1.700
	2	.015	.018	.0165	.014
	3	13° REF. L.			13°
	4	.245	.255	.250	.300
	5	2.045	2.055	2.050	2.050
	6				
	7	.695	.705	.700	.815
	8	.020 R			.010 R
	9	.33			.33
	10	.055	.065	.060	.065
	11	30°			30°
	12	.281 TYP			.281 TYP
	13	.163	.173	.168	.171
	13a	.163	.173	.168	.172
	14	4.4075	4.4175	4.4125	4.535
E-33225	15	7/16 R TYP			NONE
	16	.535	.545	.540	.544
	17	.968	.978	.973	.973
	18	.180 R	.205 R	.1925 R	.180 R
	19	.072 BAGE			.072
	20	2.936	2.944	2.940	2.942
	21	.180 R	.205 R	.1925 R	.200 R
	22	.835	.845	.840	.852
	23	4.530	4.535	4.5325	4.535
	24	37°			37°
	25	.282	.288	.285	.288
	25a	.282	.288	.285	.287
	26	.055	.063	.059	.058
	27	.278 R	.280 R	.279 R	.278 R
	28	.700	.703	.7015	.701
	29	.449	.452	.4505	.453
	30	.015	.025	.020	.018
	31	20°			20°
	32	.025 R			.025 R
	33	ROUND OFF SHARP CORNERS			SHARP
	34	STRAIGHT & PARALLEL			
	35				
	36	.004	.004	±.004	±.003