

RECEIVER MEASUREMENTS					
MODEL 700 (9 ADL, 23 BDL RIFLES)					
DWG	SERIAL NO.	DWG. DIMENSIONS			ACTUAL
NO.	↓	MIN.	MAX.	MEAN	DIMENSIONS
↓	MEASUREMENT NO. ↓	↓	↓	↓	↓
D-33580	1	1.700	1.730	1.715	1.800
	2	.015	.018	.0165	.014
	3	13° REF. L.			13°
	4	.245	.255	.250	.250
	5	2.045	2.055	2.050	2.100
	6				
	7	.695	.705	.700	.745
	8	.020 R			.015
	9	32°			1637
	10	.055	.065	.060	.059
	11	30°			30°
	12	.281 TYP			.281
	13	.163	.173	.168	.164
	13a	.163	.173	.168	.164
	14	4.4075	4.4175	4.4125	4.532
E-33225	15	7/16 R TYP			NONE
	16	.535	.545	.540	.543
	17	.968	.978	.973	.968
	18	.180 R	.205 R	.1925 R	.182 R
	19	.072 GAGE			.072
	20	2.936	2.944	2.940	2.940
	21	.180 R	.205 R	.1925 R	.185 R
	22	.835	.845	.840	.841
	23	4.530	4.535	4.5325	4.532
	24	37°			37°
	25	.282	.288	.285	.289
	25a	.282	.288	.285	.289
	26	.055	.063	.059	.058
	27	.278 R	.280 R	.279 R	.278 R
	28	.700	.703	.7015	.701
	29	.449	.452	.4505	.450
	30	.015	.025	.020	.024
	31	20°			20
	32	.025 R			NONE
	32	ROUND OFF SHARP CORNERS			SHARP
	34	STRAIGHT & PARALLEL			OK SHARP
	35				
	36	.004	.004	±.004	±.004

Shell
Jumps
New

J. White
Re-measured
4-21-83
rifle