



.222 CALIBER MODEL 7 MODEL 700 ADL & 30L

921321

RECEIVER MEASUREMENTS

MODEL 7 (11 RIFLES)

DWG. NO.	SERIAL No.	DWG. DIMENSIONS			ACTUAL DIMENSIONS
		MIN.	MAX.	MEAN	
	MEASUREMENT No.				
C-91877	1	.1640	.1670	.1655	1.670
	2	.015	.018	.0165	.014
	3	13° REF. L			13°
	4	.245	.255	.250	.250
	5	1.985	1.995	1.990	1.990
	6	.015	.018	.0165	.015
	7	.755	.765	.760	.760
	8	.020 R			.020 R
	9	32			32
	10	.055	.065	.060	.075
	11	30°			30°
D-91876	12				
	13				
	14	4.415	4.420	4.4175	4.420
	15	7/16 R. TYP.			7/16 R
	16	.535	.545	.540	.543
	17	.968	.978	.973	.970
	18	.150 R TYP.			.150 R TYP.
	19	.072 GAGE			.072
	20	2.936	2.944	2.940	2.942
	21	1/8 R			1/8 R
	21a	.030 R MAX			.030 R
	22	.835	.845	.840	.850
	23				
	24	37°			37°
	25	.282	.288	.285	.287
	25a	.282	.288	.285	.287
	26	.116	.124	.120	.117
	27	.263	.265	.264	.264
	28	.700	.703	.7015	.702
	29	.449	.452	.4505	.450
	30	.015	.025	.020	.025
	31	30°			30°
	32	.025 R			.025 R
	33	ROUND OFF SHARP CORNERS			SHARP
	34	45°			45°
	35	.624	.634	.629	.634
	36	.004	.004	±.004	.004
	37	46° 18'			OK
	38	23° 9'			OK