

| RECEIVER MEASUREMENTS |                 |                         |       |        |                   |
|-----------------------|-----------------|-------------------------|-------|--------|-------------------|
| MODEL 7 (11 RIFLES)   |                 |                         |       |        |                   |
| DWG. NO.              | SERIAL No.      | DWG. DIMENSIONS         |       |        | ACTUAL DIMENSIONS |
| NA                    | 7602473         | MIN.                    | MAX.  | MEAN   |                   |
|                       | MEASUREMENT No. |                         |       |        |                   |
| C-91877               | 1               | .1640                   | .1670 | .1655  | .1720             |
|                       | 2               | .015                    | .018  | .0165  | .015              |
|                       | 3               | 13° REF. L              |       |        | 13°               |
|                       | 4               | .245                    | .255  | .250   | .210              |
|                       | 5               | 1.985                   | 1.995 | 1.990  | 2.010             |
|                       | 6               | .015                    | .018  | .0165  | .020              |
|                       | 7               | .755                    | .765  | .760   | .712              |
|                       | 8               | .020 R                  |       |        | .025 R            |
|                       | 9               | 32                      |       |        | 32                |
|                       | 10              | .055                    | .065  | .060   | .065              |
|                       | 11              | 30°                     |       |        | 30°               |
| D-91876               | 12              |                         |       |        |                   |
|                       | 13              |                         |       |        |                   |
|                       | 14              | 4.415                   | 4.420 | 4.4175 | 4.420             |
|                       | 15              | 7/16 R. TYP.            |       |        | 7/16              |
|                       | 16              | .535                    | .545  | .540   | .540              |
|                       | 17              | .968                    | .978  | .973   | .971              |
|                       | 18              | .150 R TYP.             |       |        | .150 R TYP.       |
|                       | 19              | .072 GAGE               |       |        | .072              |
|                       | 20              | 2.936                   | 2.944 | 2.9401 | 2.942             |
|                       | 21              | 1/8 R                   |       |        | 1/8 R             |
|                       | 21a             | .030 R MAX              |       |        | .030 R            |
|                       | 22              | .835                    | .845  | .840   | .850              |
|                       | 23              |                         |       |        |                   |
|                       | 24              | 37°                     |       |        | 37°               |
|                       | 25              | .282                    | .288  | .285   | .290              |
|                       | 25a             | .282                    | .288  | .285   | .290              |
|                       | 26              | .116                    | .124  | .120   | .100              |
|                       | 27              | .263                    | .265  | .264   | .264              |
|                       | 28              | .700                    | .703  | .7015  | .702              |
|                       | 29              | .449                    | .452  | .4505  | .450              |
|                       | 30              | .015                    | .025  | .020   | .020              |
|                       | 31              | 30°                     |       |        | 30°               |
|                       | 32              | .025 R                  |       |        | .025 R            |
|                       | 33              | ROUND OFF SHARP CORNERS |       |        | SHARP             |
|                       | 34              | 45°                     |       |        | 45°               |
|                       | 35              | .624                    | .634  | .629   | .633              |
|                       | 36              | .004                    | .004  | ±.004  | ±.003             |
|                       | 37              | 48° 18'                 |       |        | OK                |
|                       | 38              | 23° 9'                  |       |        | OK                |