

222 CALIBER MODEL 7, MODEL 700 ADL & ADL

9213-1

RECEIVER MEASUREMENTS

MODEL 7 (11 RIFLES)

DWG. NO.	SERIAL No.	DWG. DIMENSIONS			ACTUAL DIMENSIONS
		MIN	MAX	MEAN	
	MEASUREMENT No.				
C-91877	1.	.1640	.1670	.1655	.1655
	2.	.015	.018	.0165	.0165
	3.	13° REF. L			13°
	4.	.245	.255	.250	.250
	5.	1.985	1.995	1.990	1.990
	6.	.015	.018	.0165	.018
	7.	.755	.765	.760	.760
	8.	.020 R			.020
	9.	32°			32°
	10.	.055	.065	.060	.060
	11.	30°			30°
D-91876	12.				
	13.				
	14.	4.415	4.420	4.4175	4.418
	15.	7/16 R. TYP.			7/16
	16.	.535	.545	.540	.540
	17.	.968	.978	.973	.968
	18.	.150 R TYP.			.150 R TYP.
	19.	.072 GAGE			.072
	20.	2.936	2.944	2.940	2.940
	21.	1/8 R			1/8 R
	21a.	.030 R MAX			.030 R
	22.	.835	.845	.840	.840
	23.				
	24.	37°			37°
	25.	.282	.288	.285	.285
	25a.	.282	.288	.285	.285
	26.	.116	.124	.120	.120
	27.	.263	.265	.264	.264
	28.	.700	.703	.7015	.702
	29.	.449	.452	.4505	.452
	30.	.015	.025	.020	.020
	31.	30°			30°
	32.	.025 R			.025 R
	33.	ROUND OFF SHARP CORNERS			SHARP
	34.	45°			45°
	35.	.624	.634	.629	.631
	36.	.004	.004	±.004	.002
	37.	48° 18'			OK
	38.	23° 9'			OK