

32 222 CALIBER

MODEL 7, MODEL 700 APL: 20L

923-1

RECEIVER MEASUREMENTS

MODEL 7 (11 RIFLES)

DWG. NO.	SERIAL No.	DWG. DIMENSIONS	ACTUAL DIMENSIONS
NO.	MEASUREMENT No.	MIN. MAX. MEAN	
C-91877	1.	.1640 .1670 .1655	.1682
	2.	.015 .018 .0165	.015
	3.	13° REF. L	13°
	4.	.245 .255 .250	.250
	5.	1.985 1.995 1.990	1.990
	6.	.015 .018 .0165	.016
	7.	.755 .765 .760	.760
	8.	.020 R	.020
	9.	32°	32°
	10.	.055 .065 .060	.060
	11.	30°	30°
D-91876	12.		
	13.		
	14.	4.415 4.420 4.4175	4.418
	15.	7/16 R. TYP.	7/16
	16.	.535 .545 .540	.544
	17.	.968 .978 .973	.970
	18.	.150 R TYP.	.150 R
	19.	.072 GAGE	.072
	20.	2.936 2.944 2.940	2.942
	21.	1/8 R	1/8 R
	21a.	.030 R MAX	.0252
	22.	.835 .845 .840	.840
	23.		
	24.	37°	37°
	25.	.282 .288 .285	.286
	25a.	.282 .288 .285	.286
	26.	.116 .124 .120	.120
Y	27.	.263 .265 .264	.264
	28.	.700 .703 .7015	.701
	29.	.449 .452 .4505	.452
	30.	.015 .025 .020	.020
	31.	30°	30°
	32.	.025 R	.025 R
	33.	ROUND OFF SHARP CORNERS	SHARP
	34.	45°	45°
	35.	.624 .634 .629	.630
	36.	.004 .004 ±.004	.001
	37.	46° 18'	OR
	38.	23° 9'	OR