

1/25/82 Tuesday

Upper Long Peak

Discussed on 104-323 call with Larry
Blackheart. Can't find bolt. He will have
to buy a new nut from Bristle. Bob Larry
will use needed parts.

ROY TINDER X P-100'S - CAL-221 FIREBALL
KALAX #5420

PICKED UP 3 XP 100'S STOCKS 11-1 2ND BR
FROM FRONT SERVICE

M/870-12 GA 3" MAG. - 18" F.C. BARREL - 3 TOTAL
FRONT SIGHT BASE PUT ON. 123 HIGH.

Whole out WORK REQUEST. GIVEN TO
EVAL RICHIE. EST. COMP. 2/11/83. IN TEST
LAB. 1-25-83

WE WILL USE ALL
PARTS OF THESE CANS
EXCEPT STOCKS AND
BARRELS

REF. 8468
 DATE 1/25/83
 TO U. S. ARMY
 FROM ARMY RESEARCH OFFICE
 SUBJECT WEAPONS WITHDRAWAL 02-00000000
 QUANTITY 2 DATE 1/25/83
 MODEL 2 SIG - 100 LETTER NO. 1001
 CAL./GA. 301 WORK CENTER 0-0330-00-2
 SERIAL NOS. B-7571912 SER. "FINISAL" 15470
B-702227
B-7572553

REMARKS

1/25/83

10. MET TACE

2/11/83

1. FIREBALL 223 CALIBER 223 BARREL

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Accuracy 223 Fireball 223
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Accuracy Spec's
XP-100

221 FIREBALL
(5 SHOTS IN 3" INSIDE
TO INSIDE)

2 MM B.R.
(5 SHOTS IN 3" INSIDE
TO INSIDE)

NO SPEC'S FOR
223 IN THE XP100

2/11/83
TJR

WEEKLY FEEDING (Contd)

2- info. on R. B. Smith's work on R. B. Smith

Accuracy of data on R. B. Smith's work

1- 1.70

2- 2.52 R. B. Smith's work on R. B. Smith

3- 1.92 R. B. Smith's work on R. B. Smith

2.06 R. B. Smith's work on R. B. Smith

NOTE: THE FIELD TESTED MEET WEEK

4.6 R. B. Smith's work on R. B. Smith

6.00 R. B. Smith's work on R. B. Smith

at 6.00 R. B. Smith's work on R. B. Smith

3- 2.1100 R. B. Smith's work on R. B. Smith

FOR REVIEW AND DECISION ON R. B. Smith's work

POWER R. B. Smith's work on R. B. Smith

IS NEEDED IF WE GO TO R. B. Smith's work

4- XP 1000 R. B. Smith's work on R. B. Smith

ONE TO R. B. Smith's work on R. B. Smith

TWO GIVE TO R. B. Smith's work on R. B. Smith

ONE GIVEN TO R. B. Smith's work on R. B. Smith

WEEKLY FEEDING. W. B. Smith's work on R. B. Smith

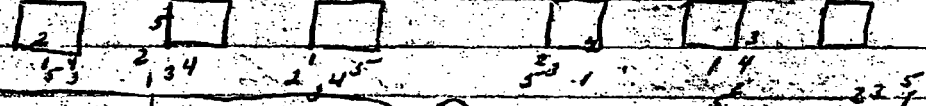
W. B. Smith's work on R. B. Smith

5- DRAWING CHANGE OF MAX' FOR R. B. Smith's work on R. B. Smith

XP 100, 40 X 100 R. B. Smith's work on R. B. Smith

42227

42514



41912



THIS GIVE WILL BE GROUP. THREE ADDITIONAL GROUPS IN BETWEEN THESE WERE SHOT BUT WERE OUT OF SPEC' S. GIVE GIVEN TO J. W. BROWN FOR SHOW PERFECT 1.14

2/2/52 - 2/15/52 - Wed - Thurs

1. Labour covering out before 19/52, XP 100 2 more
Rarest of them

2. We will make 112 each of the following
B- M/2 450 250 30000
D- XP 100 - 300 000

Rare will make the 100. BARBER
Carbons

The XP 100 300 will have to make
part of stock because so BARBER will
fit

Picked up all necessary parts so that
Custom Gun Shop each have 100 of each

A- BARBER'S BRACK

B- BOLT

C- REFINERS

D- XP 100 - STOCK (100)

Receives 100

<u>XP 100</u>	<u>M/2 450</u>
B 25-13212	760 4575
B 25-13096	760 4516
B 25-10477	760 4504
B 25-14311	760 4703
B 25-13899	760 4709
B 25-13226	760 4507

All parts were bought on inventory

21/12/53 - *Chelonia*

ref. M. Haggard Russian Empire No. 1
Militia Book ③ Remains missing - ②
Familiar text ② Haggard's Russian
Laws and Rules Part 1

*Washing Eon Puhlea Creek & Federal
List of Heartreated Earth Repair
Candidates*

Need good stock for m/p Int 2 mmo for
photo's also actual finished stock. Pen
Dick Dick. Be sure of price

Working with Larry Blackmore on making
6-yr old 308 cas

6-17/2 WWT-250 LAURE

DISCUSSED ON PAGE 4K ITEM 2.

ESTIMATED COMPLETION TIME OF ABOVE
CHECKER IS 4 1/2 HRS. THIS DOES NOT INCLUDE
NECESSARY FOR THE M/T OR STRENGTH AND
FUNCTION TEST OF THE XP 100-508 GAC

[illegible][illegible]

ECR 4/4/8
PRA LARRY BARNHURST

P.C.D. = 9/4/05
 P. L. Berman

STILLER BOUNTY

RECEIVED PARTS FROM PROD.
 Check for Backorder - Barrow Bud - Sher
 Check for credit - Sher

PARTS BOUGHT M.R.P.

PARTS TO PICK UP 3/11/83

XP 100 RECS - 9 TOTAL (6 for 7mm OR,
 sub-66 #15426 (3 for 223)

M/2 BARRELS - 6 TOTAL (2mm OR)
 sub-66 #32228

BARREL BRACKET - 6 (M/2)
 sub-66 #15425- 3 (XP100)

Bolt Body ARM. 6- (2mm OR) (for 2mm OR)
 sub- #25253 3- (221 RE.) (for 223)

STOCKS - XP100 - 9 (7mm OR) (6 for 7mm OR)
 sub- #91265- (3 for 223)

3/11/93 - Monday

1- FAVORABLE WORKING CONDITIONS

LARRY BLACKHURST - Custom Gun Shop

From Tom PLUNKETT - location RFD

Phone No. 256

Subject XP-100-222 CAUSER - W/O # P-0230-000-Y Date 3/11/93

3 TOTAL

- 1- CUT OF BARREL TO CORRECT LENGTH, DWG. # C-344
- 2- CROWN
- 3- ASSEM. TO ACTION, CHAMBER & FINAL HEAD
- 4- POLISH & COLOR (PRODUCTION POLISH - NO HIGH GLOSS)
- 5- DRILL SIGHT HOLES - USE DIM'S FOR DEPTH AS DISCUSSED ON 3/11/93. *DO NOT USE DIM'S ON PRINT
- 6- HAND FIT BARRELED ACTION TO STOCKS. BARREL CHAMBER WILL HAVE TO BE RE-WORKED FOR PROPER FIT.
- 7- ASSEM. REMAINING COMPONENTS
- 8- PROOF.

9- ACCURACY - 3 FIVE SHOT GROUPS PER CORR. CHART BULLET IMPACT.

LARRY BLACKHURST - Custom Gun Shop

From Tom PLUNKETT - location RFD

Phone No. 256

Subject XP-100-277308 - W/O # P-1804-000-Y Date 3/11/93

6 TOTAL

- 1- CUT OF BARREL TO CORRECT LENGTH, DWG # C-349
- 2- CROWN
- 3- ASSEM. TO ACTIONS - CHAMBER & FINAL HEAD
- 4- DRILL FRONT SIGHT HOLES - USE DIM'S FOR DEPTH AS DISCUSSED ON 3/11/93 - *DO NOT USE DIM'S ON PRINT C-349 AS THEY ARE TOO DEEP.
- 5- POLISH AND COLOR (PRODUCTION COLOR, NO HIGH GLOSS)
- 6- HAND FIT BARRELED ACTION TO STOCKS. BARREL CHAM. WILL HAVE TO BE CUT AWAY FOR PROPER FIT.
- 7- ASSEMBLE REMAINING COMPONENTS.

NOTE: DO NOT PROOF OR TEST FIRE.

3/22/81 - Tuesday

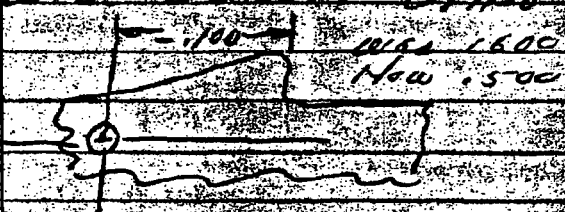
1. Unroll the net sheet.

XX 2. M/XP 100. Roll roll's down M/2 SWT BARREL.
 XXXX HUR. HUR. HUR. HUR. HUR. CUT ON END SO
 THAT FRONT TAKE DOWN SCREEN WILL
 REMAIN STABLE. HUR. HUR. HUR. HUR. HUR. 14/2 SWT
 BARREL.



XP-100-300

3. Bolt Prop. is Part of M.S. Move Bolt
 Prop. cut back 100-50 THAT SHELL (LIVE RD.)
 WILL BE SET. UP into XP. OVERRR STEP.



4. Housekeeping Inspection - Test LAB-52-1-A1.

5. XP 100-223, 2 M/2, 300 - Man 1400RS REQUIRING
 for machine, taking a transmittal (Sum-223, 2 M/2).

2/20/52 Memorandum

1- SEE BELOW

WORK AND MAN HOUR REQUIRED FOR DESIGNING

BUILDING, TESTING & TRANSMITTING THE FOLLOWING PRODUCTS

Area & Work Description

CUSTOMER'S SHOP: BUILD REL.
 ACTIVITY: RESEARCH
 (1 day) 40 hrs. \$1,600.00
 (2 days) 80 hrs. \$3,200.00
 (3 days) 120 hrs. \$4,800.00
 (4 days) 160 hrs. \$6,400.00

PRODUCTION: BUILD REL.
 (1 day) 40 hrs. \$1,600.00
 (2 days) 80 hrs. \$3,200.00
 (3 days) 120 hrs. \$4,800.00
 (4 days) 160 hrs. \$6,400.00

N/C: PERT CHARTS
 (1 day) 40 hrs. \$1,600.00
 (2 days) 80 hrs. \$3,200.00
 (3 days) 120 hrs. \$4,800.00
 (4 days) 160 hrs. \$6,400.00

DESIGN: RE-DESIGN FROM, DMS,
 PARTS LIST, COST REQUEST, LAY-OUTS,
 BOM-UP CURRENTLY, 1715.
 (1 day) 40 hrs. \$1,600.00
 (2 days) 80 hrs. \$3,200.00
 (3 days) 120 hrs. \$4,800.00
 (4 days) 160 hrs. \$6,400.00

MODEL SHOP: BUILD STOCK, PMS.
 (1 day) 40 hrs. \$1,600.00
 (2 days) 80 hrs. \$3,200.00
 (3 days) 120 hrs. \$4,800.00
 (4 days) 160 hrs. \$6,400.00

TEST LAB: FIND MEASUREMENTS
 ENDURANCE TEST, PRODUCT
 ACCEPTANCE.
 #1 40 hrs. \$1,600.00
 #2 80 hrs. \$3,200.00
 #3 120 hrs. \$4,800.00
 #4 160 hrs. \$6,400.00

TOTAL MAN HOURS
 #1 40 hrs. \$1,600.00
 #2 80 hrs. \$3,200.00
 #3 120 hrs. \$4,800.00
 #4 160 hrs. \$6,400.00

PER HOUR DEC. WAGE RATES:
 #1 40 hrs. \$1,600.00
 #2 80 hrs. \$3,200.00
 #3 120 hrs. \$4,800.00
 #4 160 hrs. \$6,400.00

WAGE ROLL - \$24.42
 #1 40 hrs. \$1,600.00
 #2 80 hrs. \$3,200.00
 #3 120 hrs. \$4,800.00
 #4 160 hrs. \$6,400.00

MAN EMPLOY - \$24.42
 #1 40 hrs. \$1,600.00
 #2 80 hrs. \$3,200.00
 #3 120 hrs. \$4,800.00
 #4 160 hrs. \$6,400.00

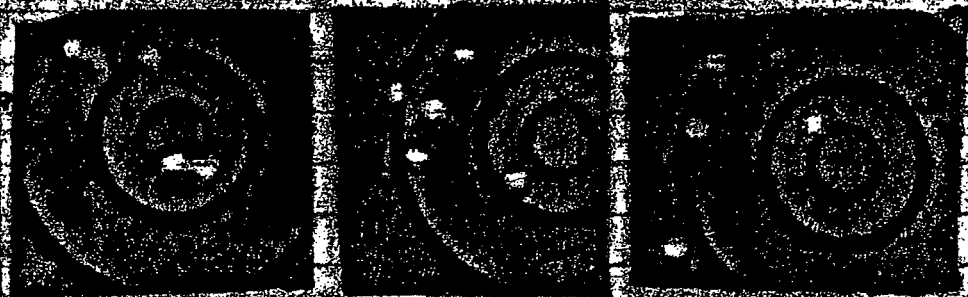
EXEMPT - \$36.15
 #1 40 hrs. \$1,600.00
 #2 80 hrs. \$3,200.00
 #3 120 hrs. \$4,800.00
 #4 160 hrs. \$6,400.00

3/15/52
 J.T. PLUNKER

2- 10/15/52 - TRIAL: PILOT - PICKED UP & SAMPLED
 FROM PRODUCTION PER J.W. BROOKS

3- RE-OLD ABOVE - CUS. HOURS

Handwritten notes at the top of the page, including "REM 22 REM 22 REM 22" and "AVG 1.06".



AVG 1.06



AVG .73

Score for 1st Group



AVG 1.28

(Score for 1st Group)

Notes

- 0- RANGING FOR TARGET GROUPS
- 0- GUN CLEARED PRIOR TO TESTING
- 0- COOLED OFFER EACH GROUP
- 0- NOT CLEARED BETWEEN AMMO TYPES
- 0- AMMO SAVED TO BE USED IN FUTURE RECORDS

5/10/53 - Presale

164-100-26

When you see a person who is not
apparently a member of the club
the person. There are no signs of
being but they are not in the
club. (The club is not open) This
is a very important indication
of the person's status. When
one sees a person who is not
a member of the club.

5/10/53 - Presale

1. M/Presale. Drawing of a person ready for cutting
done. (The person is not a member)

2. Cutting ready for a person ready for
tomorrow.

3. Per Book. (The person is not a member)
For a person who is not a member
M/Presale.

5/10/53 - Presale

1. K & A. (The person is not a member)
The person is not a member.
12. The person is not a member. Date 2:30

5/10/53 - Presale

1. J. Book. (The person is not a member)
The person is not a member. Date 2:30