

PREFERRED DESIGN

RT NO. & PART NAME	CAPITAL	S.L. + T.E. STD. COST.	MATL OR PURCHASE COST.	TOTAL STD. COST.	FACTORY COST.	F
BARREL ASSY COMPLETE		534	8.311	8.545	50.563	
BARREL ASSY	\$2000	⁴⁶⁸ 398 1.367	4.633	6.000	27.24	
BARREL (LONG ACTION)	\$3000	²⁷² 1.533 1.805	4.120	5.925	16.74	
BLANK		1.976	(4.120)	(6.096)	(9.932)	
RECEIVER	STD 2	5.766		8.366	32.43	
BLANK	FMS STD 4,938,500	3.762	2.60	6.362	20.358	
	FMS 400,000		(2.60)		(3.926)	
BASE SCOPE	?	.007	1.04	1.047	1.52	
BLANK	?		(1.04)			
PLATE SCOPE	?	.007	.26	.267	.403	
BLANK	?		(.26)			
SCREW SCOPE	?	.007	.31	.317	.479	
BLANK	?		(.31)			
TOP SCOPE	?	.007	.68	.687	1.02	
BLANK	?		(.68)			
TOTAL	\$113,000	.028	2.290	2.318	3.00	

B-20-43

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PT NO. & PART NAME	CAPITAL	S.L. + T.E. STD. COST.	MAIL OR PURCHASE COST.	TOTAL STD. COST.	FACTORY COST.
FIRING PIN ASSY.		.775 .817	3.567 3.567	4.337 4.337	4.851
EXP-1261 - BOLT PLUG	# 21,000	.350	.85	1.200	1.85
BLANK	PURCH.		(.85)		
EXP-1267 FIRING PIN	# 2000	.276	.89	1.166	\$1.153
BLANK	PURCH.		(.89)		
EXP-1264 FIRING PIN HEAD	# 2000	.09	.68	.77	\$1.271
BLANK	PURCH.		(.68)		
.17058 MAIN SPRING	PURCH.		.113	.113	.131
BOLT STOP	PURCH.	.020	.15	.170	.255
BLANK	# 24,000		(.15)		
.24475 BOLT STOP PIN			.032	.032	.037
BOLT STOP SPRING			.083	.083	.096
.A-3552 BOLT LOCK RETENT SPRING		.003	.300	.033	.038
EXP-1266 BOLT LATCH	PURCH.	.020	.300	.300	.450
BLANK	\$18,000		(.28)		
KB-3549 BOLT LATCH PLUNGER		.006	.100	.106	.159
BLANK	PURCH.		(.100)		
KB-3554 PIN		.005	.030	.035	.053
BLANK	PURCH.		(.030)		
FIRING PIN DETENT BALL (WREN)	PURCH.		.039	.039	.042
TOTAL	# 67,000	1.587			

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PART NO. & PART NAME	CAPITAL	S.L. + T.E. STD. COST.	MATL. OR PURCHASE COST.	TOTAL STD. COST.	FABORY COST.	#
22035' FRONT GUARD SCREW ⁸		.002 .003 .005	.022	.027	.035	
28810' BLANK ⁸			(.022)		(.026)	
TOTAL		.005	.022	.027	.035	
16716' MAGAZINE ⁸		.006 .024 .030	.550	.580	.732	
17971' BLANK ⁸			(.550)		(.637)	
90951' MAGAZINE FOLLOWER ⁸		.059 .202 .241	2.44	2.681	3.627	
90339' BLANK ⁸			(2.44)		(2.825)	
15677 91133 MAGAZINE SPRING ⁸			.333	.333	.382	
26355' REAR GUARD SCREW ⁸		.002 .003 .005	.024	.029	.039	
91908' BLANK ⁸			(.024)		(.028)	
TOTAL		.276	3.347	2.623	4.780	
224475 SEAR PIN ⁴			.032	.032	.037	
ROTARY MAGAZINE BOX ASS'y		.245		.245	.368	"
END PLATE	19,500	.045	.160	.205	.308	
MAGAZINE	91,000	.064	.640	.704	.056	
ROTOR PIVOT	19,500	.053	.160	.213	.220	
ROTOR	58,500	.057	.320	.377	.526	
MAGAZINE LOCK	13,000	.006	.252	.258	.387	
BLANK			(.252)			
MAGAZINE LOCK SPRING		.003	.108	.111	.167	
MAGAZINE LOCK P.N.		.003	.027	.030	.045	
TOTAL	201,500	.201	1.01	1.142	2.217	

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RT NO. & PART NAME	CAPITAL	S.L. + T.E. STD. COST.	MATL OR PURCHASE COST.	TOTAL STD. COST.	FACTORY COST.	F.A.
STOCK ASSY. 3		15.114	14.580	29.694	68.632	
STOCK 3	8,600					
BUTT PLATE 3	9,100	.046	.139	.185	.272	
BUTT PLATE SCREWS 3		.002	.005	.007	.010	
BLANK 3			(.005)			
FORE END TIP. 3		.058	.059	.117	.257	
GRIP CAP 3		.042	.011	.053	.108	
RECOIL PAD. 3	} OMIT					
RECOIL PAD SCREWS 3						
BLANK 3						
92843 STOCK REINFORCING RIVET 3		.013	.130	.143	.164	
92844 STOCK REINFORCING WASHER 3		.003	.030	.033	.038	
92854 STOCK REINFORCING RIV (2) 3		.008	.050	.058	.067	
15358 SWIVEL SCREW, FRONT 3			.125	.125	.145	
15358 SWIVEL SCREW, REAR 3			.125	.125	.145	
26555 SWIVEL ASSY. 3			.870	.870	1.007	
TOTAL	17,700	15.262		29.694	68.632	
		.024	.130	.154		

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PT NO. & PART NAME	CAPITAL	S.L. + T.E. STD. COST.	MATL OR PURCHASE COST.	TOTAL STD. COST.	FABRORY COST.
SAFETY ASSY ⁵		.068	.960	1.080	1.804
B1 SAFETY LEVER ⁵	PURCH	.023	.280	.303	.506
SAFETY LEVER BLANK ⁵	9,100		(.280)		(.468)
SAFETY DETENT ⁵	9,100	.009	.220	.222	.399
C6 SAFETY ROTOR ⁵	PURCH	.009	.350	.352	.600
BLANK ⁵	13,000		(.350)		(.585)
SAFETY LINK (WING PIN) ⁵	4,000	.008	.080	.088	.147
SAFETY RETAINING RING ^{720, RECS}	PURCH	.003	.020	.023	.038
					1.470 1.834
TOTAL	35,200	.120	.960	1.012	
				.515	
C3 SEAR ⁴	PURCH	.235	.68	.915	1.522
BLANK ⁴	13,000		(.68)		
SEAR SPRING ⁴			.012	.012	.014
CY TRIGGER ⁴	PURCH	.400	.73	1.130	1.887
BLANK ⁴	13,000		(.73)		
TRIGGER SPRING ⁴	PURCH	.003	.035	.038	.063
P2 TRIGGER ADJUSTING SCREW ⁴		.009	.018	.027	.045
TRIGGER ADJUSTING SCREW BLANK ⁴	PURCH		(.018)		
TOTAL	26,000	.647	1.475	2.122	3.538

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