

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE



"CONFINE YOUR LETTER TO ONE SUBJECT ONLY" _____

S. 23. 85 10 Am.

September 6, 1985

Engineering Evaluation

-10 gun test

Component Testing

- scope mount assemblies
- firing pin assemblies
- extractor
- magazine latch

Focus Panel Review

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE



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September 6, 1985

Original NBAR Schedule

(May 24, 1985)

Theory

Fabricate 10 prototypes		August 12
Assembly	(2 weeks)	August 26
Test (Developmental)	(5 weeks)	September 30
Redesign	(2 weeks)	October 14
Fabricate 30	(15 weeks)	February 10
Design Acceptance Test	(6 weeks)	March 22
Transmit		April, 86

- 30 WEEKS -
BY JUNE 86

Practice

Majority of components in Model Shop	Mid-April
Magazine out for quotes	Mid-April
Ben Cummings visit/Discussion/Design change	June
Order trigger guard/magazine box	Mid-July
Receiver material received	Mid-July
Redesign/Model Shop	July/August
Redesign/trigger pull adjustment	September
Trigger guards received	September 6
Magazine boxes expected	October 21
Receivers expected	

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE



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September 6, 1985

Model Shop Work Remaining

-Original Design

receivers
stocks
bolt plug
magazine latch

-Design (Ben Cummings)

bolt lock, bolt plug, detent spring, plunger
bolt stop
bolt stop release
trigger
sear
front spacer

-Design (REMAINING)

right side plate
safety
rear spacer
trigger pull adj. screw
trigger pull adj. spring
adj. spring plunger

BY 9.20.85
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RSM:sps

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Practice

Majority of components in Model Shop		Mid-April
Magazine out for quotes		Mid-April
Ben Cummings visit/Discussion/Design change		June
Order trigger guard/magazine box		Mid-July
Receiver material received		Mid- July June
Redesign/Model Shop		July/August
Redesign/trigger pull adjustment		September
Scope Mounts Received Trigger guards received expected		September 6 SEPT 5
Magazine boxes expected		October 21
Receivers expected		

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September 6, 1985

Model Shop Work Remaining

-Original Design

- receivers
- stocks
- ◊ bolt plug
- magazine latch

- bolt assemblies
- barrels

-Design (Ben Cummings)

- bolt lock, bolt plug, detent spring, plunger
- bolt stop
- bolt stop release
- trigger
- sear
- front spacer

-Design

- ✓ right side plate
- ✓ safety
- ✓ rear spacer \approx
- trigger pull adj. screw ?
- trigger pull adj. spring —
- adj. spring plunger —

Design Remaining

RSM:sps

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September 6, 1985

Model Shop Work Remaining

-Original Design

receivers
stocks
bolt plug
magazine latch

-Design (Ben Cummings)

bolt lock, bolt plug, detent spring, plunger
bolt stop
bolt stop release
trigger
sear
front spacer

-Design

right side plate
safety
rear spacer
trigger pull adj. screw
trigger pull adj. spring
adj. spring plunger

RSM:sps

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Practice

Majority of components in Model Shop	Mid-April
Magazine out for quotes	Mid-April
Ben Cummings visit/Discussion/Design change	June
Order trigger guard/magazine box	Mid-July
Receiver material received	Mid-July
Redesign/Model Shop	July/August
Redesign/trigger pull adjustment	September
Trigger guards received	September 6
Magazine boxes expected	October 21
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(May 24, 1985)

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Fabricate 30	(15 weeks)	February 10
Design Acceptance Test	(6 weeks)	March 22
Transmit		April, 86

Practice

Majority of components in Model Shop	Mid-April - <i>Fike Corner Change</i>
Magazine out for quotes	Mid-April
Ben Cummings visit/Discussion/Design change	June - <i>Ben Cum Discussion</i>
Order trigger guard/magazine box	Mid-July
Receiver material received	Mid- July <i>June</i>
Redesign/Model Shop	July/August
Redesign/trigger pull adjustment	September
Trigger guards received	September 6
Magazine boxes expected	October 21
Receivers expected	

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September 6, 1985

Model Shop Work Remaining

-Original Design

receivers
stocks
bolt plug
magazine latch

-Design (Ben Cummings)

bolt lock, bolt plug, detent spring, plunger
bolt stop
bolt stop release
trigger
sear
front spacer

-Design - Fine Center

right side plate
safety
rear spacer
trigger pull adj. screw
trigger pull adj. spring
adj. spring plunger

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Engineering Evaluation

-10 gun test

design & dwg for 30-06

Component Testing

- scope mount assemblies
- firing pin assemblies
- extractor
- magazine latch

handle on
Overview - metalwork design

- stock work is marketing
function

Focus Panel Review

future

Design. Model Shop Test Lab