

REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE



LIMITED DISTRIBUTION

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY" _____

May 15, 1984

TO: J. W. Bower
FROM: R. S. Murphy RSM
SUBJECT: Monthly Report - May

Model 700 Mountain Rifle (F. E. Martin, K. L. Calkins)

The parts list and drawing package has been transmitted. This rifle is scheduled for 1986 introduction.

CAD modeling of the stock is nearly complete. The N/C Shop will begin generating tool paths on May 21. Research is working with Production to assure the timely completion of the stock former.

New Bolt Action (F. E. Martin)

Work is continuing towards the completion of four model rifles for Marketing review. They will not be finished in time for the May 22 meeting. A new date must be determined. Two rifles are complete and the third is expected by May 18. The fourth rifle is in the Custom Shop to be assembled and stocked.

Research work towards generating standard costs for individual components is continuing. A program to ensure that this work is complete in time for the Marketing review is being developed.

Model 7400 Restyle (A. R. Eddy, F. H. Smith)

Restyle efforts have been concentrated on improving the rifle's feeding and extraction. Two variations of a single lip magazine box have been designed. A steel stamped box is at H&P where work has been delayed due to priorities. A mold for a synthetic version is being built in the Research Model Shop.

Monthly Report - May

- 2 -

5-15-84

Extractor and chamber work is being coordinated with Production. Samples of good and bad acting chambers are to be sectioned for profilometry measurements.

A new operating handle has been designed resulting in a cost reduction and a quality improvement. Injectalloy development is continuing.

541-X Military

(A. R. Eddy)

An up-to-date parts list has been forwarded to Production. Transmittal of the complete package will follow.

RSM:ws