

G-88

DON'T SAY IT-WRITE IT

XC - J.W. DOWEN

To L.B. BOSSERTDate 5-31-84From L.B. WILLOUGHBYRE: M/7 E.S.B.

BOTH BOLTS HAVE A NOTICEABLE BURR AROUND THE EJECTOR HOLE THAT SHAVES BRASS FROM THE SWELL HEAD & DEPOSITS IT IN THE HOLE BINDING THE EJECTOR. ALSO SER. # 3137 HAS THE WRONG EJECTOR SPRING IN IT, AND CALLS FOR A MIN. FREE LENGTH OF 1.100 IN. THIS SPRING IS AP. 920. THE SPRING HAD BEEN CUT OFF. I HAD IT RE ASSEMBLED WITH A FULL LENGTH SPRING & IT WORKED FINE. THE HOLE FROM SER. # 3137 WAS NOT SCRAPED AT THE HEADING 400, & THE OTHER ONE WAS DONE IMPROPERLY. BOTH HOLE DIAMETERS WERE O.K.

5-31-84
"DON'T TAKE A CHANCE, THINK SAFETY IN ADVANCE"