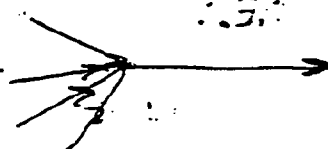


SPN. MFG
5-12-88

KEY MACHINES: LIKE BLACK OXIDE - MOST
KEY OPERATIONS: EVERYTHING GOES THRU IT.

GUNNERS: WARREN [guotinto 2%]

Those #'s can be basic for
capital expenditures. Consultants
will help you justify these things.

LOOK AT FLOW AREAS: color heat treat 

* There really aren't any
constraints in this plant, except work.

⇓
We have made 4200 guns per day
here.

- inventory constipates the plant -
- OE goes beyond labor expense -

There is value to having a CIRCULATING
"bin system" for small parts like BINS.
pins, screws, etc.

LOOK AT T, I, OE
for making decisions on costs, etc.
changes.

* What does production want me to work on?