Bill Warren
5-26-83

COMMAND SHEET - BASIC FACTORY

CALL UP FACTORY   030 (031 ETC.)
                                N
                                Scw chat visible

START FACTORY CLOCK   ENTER

ACTIVATE A MACHINE   CURSOR TO DESIRED MACHINE
                                A (TO ACTIVATE)
                                B-3 (MACHINE ADDRESS)

STOP A MACHINE   CURSOR TO DESIRED MACHINE
                                S (TO STOP)
                                (THIS ALSO BREAKS SETUP)

PURCHASE MATERIAL   CURSOR ANYWHERE
                                P (INITIATE PURCHASE)
                                B (RAW MATERIAL)
                                16 (QUANTITY)
                                use appropriat line ENTER

START EACH NEW DAY   ENTER

SPEED UP CLOCK   + (NUMERIC KEY PAD)

SLOW DOWN CLOCK   - (NUMERIC KEY PAD)

L   Look
Q.   Quit
Z   burdening given

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Bill Warren
5-26-88

COMMAND SHEET - CONSTRAINT PLANNING
(EXPLOITATION)

LIMIT PRODUCTION   CURSOR TO DESIRED MACHINE
AT A WORK CENTER   A (TO ACTIVATE)
                                    B-5 (MACHINE ADDRESS)
                                    L (TO LIMIT PRODUCTION)
                                    10 (NUMBER OF PIECES)
                                    ENTER

SCHEDULING   F1 (TO DISPLAY COMMAND SCEEN)
                                    F1 MENU
                                        G   (GO BACK TO RUNNING FACTORY)
                                        L   (LOOK AT FACTORY)
                                        A   (ADD ITEMS TO SCHEDULE)
                                        A-P   (SCHEDULE PURCHASING)
                                        C   (CHANGE SCHEDULE)
                                        D   (DELETE ENTIRE SCHEDULE)
                                        C-DEL (DELETE SINGLE ENTRY)
                                       *S   (SAVE SCHEDULE)
                                               (COMMAND FILE 9 - -)

                                    *DO NOT HIT G UNTIL YOU HAVE S
                                    (SAVED) YOUR SCHEDULE

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Machine Status Symbols

In addition to the coordinates of the workcenter, a two letter abbreviations appears in each allocated machine to alert you to its status.

su   indicates that the machine is being setup

pr   indicates that the machine is producing with no production quota imposed on it

li   indicates that the machine is producing with a pre-imposed production limit

ho   indicates that the machine has filled its production quota and is waiting for further instructions

bk   the machine is currently broken but under repair

id   the machine is setup but idle because it has no material to work on