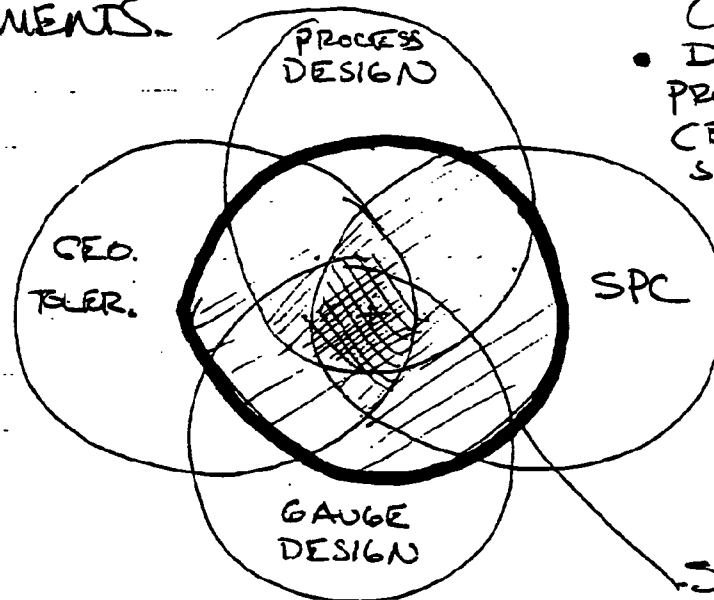


WAW. 12/6/88

SPC IS PART OF A
SYSTEM. ITS SUCCESS
IS INFLUENCED BY OTHER
SYSTEM ELEMENTS.

⇒ SPC NEEDS TO POSITIVELY
IMPACT OTHER SYSTEM
ELEMENTS.



- INDUSTRIAL ENG.
(MACHINE GROUPING)
- DESIGN OF MACH
PROCESSES OFF SITE
(BUYING/PERFORMANCE
SPECS) OPERATOR
CONTROL.

- EMPLOYEE
RELATIONS
CPEOPLE REQUIRE

SYN. MFG.

ALL THESE, AND OTHERS, HAVE
AN IMPACT, DETRIMENTAL OR
REINFORCING ON SUCCESS
ON SPC.

- SPC/ SYN MFG: MOVE LOT SIZE - ACCEPTANCE
SAMPLING. INVENTORY ON
SEPARATING IND. MACHINE
OUTPUT.

- MACH GROUP/ SPC: # OF CHAS PER OPERATOR
- GAUGE DESIGN - ADD'L CHAS COULD BE LOOKED AT