

SEQUENCE OF OPERATIONS

OP. No.	OPERATION	DEPT.	OP. No.	OPERATION	DEPT.
	PURCHASE INSPECTION	92			
3	USE BLANK #15744 FOR PART #15452 Clean Sear Housing	79			
5	Weld tab and deburr	79			
7	Ream 4 holes & c'sink Safety Detent hole	75			
9	Deburr inside and outside	02			
10	Tap Sear Block Stop Screw hole	75			
16	Black Oxide	79			
TO SEAR HOUSING SUB - ASSEMBLY					
DATES AND REASONS FOR REVISIONS 7/23/65 Retyped from 4/21/65 - #261883			DATES AND REASONS FOR REVISIONS 7/19/82 - Chg. oper #'s - RBW - 281657		
9/29/80 - Revised for MRP - JAA - 279128					
5/8/81 - Chg. Dept. # - JRH - 280469					
MODEL XP 100		PART NAME	Sear Housing		PAGE 1 OF 1
		GA. OR CAL.			
		PART No.	15452		

RD-4449

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - PRESALE R 0117468
R2518456