

PROCESS RECORD - INSPECTION

GAUGES		USE	LIMITS	
TYPE	NUMBER		MAX.	MIN.
Visual		Free from burrs, marks, etc.		
Pinning gage	C-85451	Hole positions	1.429	1.427
			.330	.328
			.490	.488
			.651	.649
			.618	.616
			.715	.713
			.843	.841
			.935	.933
			1.307	1.305
Plug gage	B-80268-F	4 hole diameters	.113	.110
Plug gage	B-80268-G	4 hole diameters	.119	.116
Comparator Screen	D-XP-700-CL-14	Check outline		
<p>Final Appearance: Parts to be clean, free of rust, oiled with light rust-proofing oil (SAB #20 or equivalent)</p> <p>Packaging: The gross weight of any container must not exceed 200 lbs.</p> <p>Acceptance Testing: Inspection will be based on statistical sampling according to Dodge and Romig Sampling Tables of Bell Telephone Company. Shipments will be accepted if the quality on each of the gages is sufficient to keep within the "Average Out-going Quality Limit" listed.</p>				
			A.Q.L. 5%	
DATES AND REASONS FOR REVISIONS 9/26/80 - Retyped from 5/23/62 - changed part number was - 15452 - CAK - 279389			MATERIAL: HEAT TREATMENT AT: Remington COMPONENT CONDITION: FINISHED: SEMI-FIN. y MODEL NO. XP-100 PART NO. 15744 BLANK DRAWING NO. D-15744 PART NAME Sear Housing Blank DEPT. NO. 92 PAGE 1 OF 1	

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REMINGTON ARMS CO., INC., ILION, N.Y.

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