DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE
	F. MARTIN 1-25-89		KCD 2/1/89

TITLE: PIN - SPIROL

NUMBER	SCALE	SUPERSEDES	REFERENCE
A-94555	~		DCR 12342

REMINGTON ARMS CO. INC.
ILION RESEARCH DIV.

MODEL	PART NO.	PART USE	SEE
M700		EJECTOR PIN	
XP 100		" "	
Seven		" "	
M40XB		" "	

DO NOT SCALE THIS DRAWING: WORK TO FIGURES UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE ± .015
2 PLACE (.01) — TOLERANCE ± .010
3 PLACE (.001) — TOLERANCE ± .005
& ON FRACTIONAL DIMENSIONS ± 1/64
& ON ANGULAR DIMENSIONS ± 00° -30'
FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE. UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL
HEAT TREAT
HARDNESS
COLOR
VENDORS SPEC.
~~HEAT TREAT AND COLOR TO BE DONE BY REMINGTON~~

THIS DRAWING OR INFORMATION IS PROPRIETARY INFORMATION TO THE REMINGTON ARMS COMPANY, INC.

PURCHASE
SPIROL PIN
5/64" DIA.
3/8" LONG
STANDARD DUTY
1070-1095 CARBON STEEL
PLAIN FINISH (BLACK)
VENDOR SPEC. #13423
5/64" x 3/8" MBK
FROM: CEM CO. INC.
DANIELSON, CONN.

ALT.	WAS	REF.	BY	DATE

ALTERATIONS

A-94555

H.H. SULLIVAN, INC. 602403

FORM TFA REV 280