

CC J. R. BALLO

2/20/89

TO D. THOMAS

T. C. DOUGLAS

R. L. STARRORD

M/700 MAGNUM BARRELS

1. CURRENT METHOD - USE $1\frac{1}{2}$ " DIA. MATERIAL
& TURN BARREL THREE TIMES BEFORE GFM.
2. NEW METHOD - USE $1\frac{1}{32}$ " DIA MATERIAL,
UPSET BREECH END ON NEW AJAX INDUCTION
HEATER & UPSET ON MANUAL AJAX UPSETTER.
THEN TURN BARREL TWICE BEFORE GFM.
3. THIS NEW PROCESS IS FOR 7MM MAG, 338
WIN. MAG, 300 WIN. MAG, & 17 CAL.
4. THE DECISION WAS MADE SOME TIME AGO THAT
R. & D. NEEDS FOUR COMPLETED GUNS OF
EACH CALIBER FOR TESTING.
5. I PLAN ON HAVING THE SIXTEEN GUNS READY
FOR R & D TESTING ON 4/25/89
6. PLEASE TIE IN WITH J. SNEDEKER AS TO WHAT
THE TEST CONSIST OF.
7. PLEASE ENTER THIS TEST IN YOUR SCHEDULE.
8. PLEASE INFORM ME OF YOUR INTENDED COMPLETION
DATE.
9. CHARGE TEST TO PROJECT 122205
10. ANY QUESTIONS PLEASE CONTACT WRITER.