

PROJECT: ELIMINATE CYANIDE

ENGINEER: HATFIELD

DESCRIPTION: PART OF A PROGRAM AIMED TO ELIMINATE CYANIDE FROM THE SITE.

CAP:

OPER:

UPDATED:

KEY EVENTS	SCHEDULED		ADJUSTED		STATUS
	START	COMPLT	COMPLT		
LOCATE VENDORS	02/07/89	04/15/89			CURRENTLY TWO VENDORS LOCATED.
EVALUATE VENDORS	03/20/89	05/01/89			RECEIVED SCRAP PARKER FRAMES FROM RESEARCH. VENDOR IN NEW JERSEY HAS BEEN EVALUATED THROUGH REFERENCES, HE COULD PERFORM ACCEPTABLE WORK ALTHOUGH PROBLEMS WITH LOOSING PARTS THROUGH THE MILL WAS ENCOUNTERED.
FIND ALTERNATE H.T. PROCESS	02/20/89	05/01/89			COMPLETE
EVALUATE A MATERIAL CHANGE	03/15/89	06/15/89			ACTIVE
TOOL DESIGN	02/03/89	02/24/89			COMPLETED
TOOL BUILD	02/27/89	05/19/89			RACKS ARE BEING BUILT, EXPECTED DELIVERY IS 5/4/89.
TRIAL AND PILOT	05/22/89	05/29/89			AWAITING RACKS AND FILLER PIECES FROM NEW MATERIAL.
RELEASE TO PRODUCTION					
REMOVE POT AND DISPOSE OF POT AND CLEAN UP AREA.	05/01/89	08/01/89			

COMMENTS: CURRENTLY THERE ARE ONLY TWO PARTS BEING HEAT TREATED IN CYANIDE, M/7400, 7600 MAGAZINE FILLER PIECE AND THE M/7400
ACTION TUBE. MAGAZINE FILLER PIECE IS CURRENTLY BEING STAMPED OUT OF TYPE 1010
STEEL, THE POSSIBILITY OF SWITCHING TO TYPE 1040 OR 1050 STEEL IS BEING INVESTIGATED.