

XC: R. Jackson
L. Vandawalker

Oct.30, 1989

MONTHLY REPORT - OCT. '89 SPC TEAM
W. WARREN

Charts with control limits on floor in Dept's. 8156/77
o 90-95 % complete. Exceptions: low volume product,
machines down and tool room fixture work.

Taught and resourced SPC I and II classes for Receiver shop.

Met with Receiver shop supervision to prepare them for SPC.

Completed machine study in 8156. Shared results with the
floor and engineering. Resourced discussion leading to
agreement on corrective action strategy. See attachment.

Leacock task team. Attended several working sessions. I
contributed idea on how to graphically represent complex CMM
measurement sequences. This was reduced to practice by F.
Wrisley. S. France and I recommended that the two of us
discontinue active participation because this would have
delayed SPC entry into next area. Accepted.

Visited Manth-Brownell (near Syracuse). Very worthwhile.
They are strongly committed to training-32 hours for SPC
alone. See attached Trip Report and "Network News".

Participating in two shotgun GPM process studies thru turn
o This remains 50 % complete

We have begun active floor involvement in dept. 8365,
receiver shop, on the dual 870 Express lines, on 10-30-89.

Observation on process record sketch converted to Vaxcamps
data base: some information has been altered in a way that
has reduced its value to the user. Is there a system in
place to check these sketches before inclusion? See attach.

Attachments:

machine study follow-up letter
trip report/Network News
marked Vaxcamps process sketch