

Remington Arms Company, Inc
March 4, 1999

CONFIDENTIAL

Research and Development Technology Center
Elizabethtown, Kentucky

Joe Stephans
7059 Windward Way #199
Cincinnati, OH 45241

Joe,

I believe Todd Cook has discussed the development of a solid model representation of the M/710 stock with you. As you probably know, our typical process for stock development involves digitizing of a hand made sample, extensive data point manipulation, and finally sewing the points into a solid. Although the outcome is a representative model that tool paths can be generated from, alterations to the cadd model are not easily accomplished. Another negative aspect is the time required to develop an acceptable model.

The M/710 program is a very aggressive program, with production quality components required by Oct. 1999. Based on this time line, we cannot proceed with the stock development via our standard method. We would like you to generate a solid model based on the drawings and prototypes included in this package. The stock with hang tag labeled "M/710" is a hand generated sample of the desired stock. This is to be used as a reference. Also included, is a hand drawn/dimensioned print of the outside contour of the stock. A M/700 synthetic has been included for reference as well. The final stock must accommodate the current recoil pad, drawing D-97973 included. The M/710 trigger guard, as shown on the prototype, will be molded as part of the stock. The profile of the trigger guard is to follow drawing D-94439 (included), not the geometry of the prototype. A grip cap will be required to cover the coring of the pistol grip region. I have included a copy of the M/700 grip cap drawing (D-97971) for your reference, although the contour will not be the same, the attachment method will be similar. A cadd model of the inletting has been completed and will be available via electronic transfer when you desire.

Please review the included samples/drawings and call Todd and I to discuss in future detail. Again, timing is critical, please submit a quote and begin development of the model as soon as possible. To meet an October production of the stock, assuming 20 plus weeks to build the tool, I would like to have the model complete by May 3, 1999.

Thank you,
Mike Keeney *MDK*
Remington Arms Co.

Michael D Keeney
Senior Research Engineer

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