

PROJECT: M/00 BOLT BODY PROJECT
 ENGINEER: RUD (SMITH)
 DESCRIPTION: DEVELOP A PROCESS TO MANUFACTURE M/00 BOLT BODIES ON THE HYVAD LATHES. THE EXISTING MACHINES ARE A MAINTENANCE PROBLEM RESULTING IN EXCESSIVE DOW TIME.

CAP:

OPER:

UPDATED: 07/31/90

KEY EVENTS	SCHEDULED		ACTUAL	STATUS
	START	COMPLT		
FEASIBILITY	02/08/89	02/27/89	04/07/89	COMPLETED.
TOOL SELECTION	02/13/89	03/17/89	04/07/89	COMPLETED.
PROGRAMMING	02/14/89	03/17/89	04/07/89	COMPLETED.
MACHINE CAPABILITY	03/20/89	03/31/89	09/22/89	COMPLETED.
TRIAL AND PILOT	04/03/89	04/17/89	10/13/89	COMPLETED.
WRITE S.O.P.	04/03/89	04/10/89	10/20/89	COMPLETED.
REVISE PROCESS RECORD	04/03/89	04/10/89	02/09/90	COMPLETED.
A-5 ADIT	04/17/89	04/24/89	04/02/90	COMPLETED.
ALTER EXISTING TOOLS	04/03/89	05/01/89	07/12/90	COMPLETED.
RELEASE TO PRODUCTION		04/24/89	03/05/90	COMPLETED.

COMMENTS: A STORES ITEM DATA SHEET WAS SUBMITTED ON 07/12/90 TO OBSOLETE ALL GUNRILLS B-43682 IN STOCK BY CONVERTING THEM TO GUNRILL B-48296. THIS PROJECT IS COMPLETE AND THIS WILL BE THE LAST MONTH IT APPEARS IN MY MONTHLY REPORT.