

PROJECT: REPLACE M700 BELT BODY GRINDER

ENGINEER: KENNEY

DESCRIPTION: EVALUATE THE REPLACEMENT OF THE CINCINNATI PLUNGE GRINDER WITH A CNC TURNING CENTER.

CAR:

OFFER:

UPDATED: 07/26/90

KEY EVENT	SCHEDULED		ACTUAL		STATUS
	START	COMPLETE	START	COMPLETE	
FEASIBILITY STUDY	10/01/89	2/23/90	04/03/90	04/03/90	COMPLETE
WRITE SCOPE	2/26/90	3/02/90	04/19/90	04/19/90	COMPLETE
REQUEST QUOTES	3/05/90	3/16/90	04/05/90	04/05/90	COMPLETE
SELECT VENDOR	3/19/90	3/23/90	06/08/90	06/08/90	COMPLETE
WRITE PROJECT REQUEST	3/26/90	4/27/90	06/20/90	06/20/90	COMPLETE
RELEASE P. O.	4/30/90	8/10/90	07/19/90	07/19/90	Delivery expected by 08/24/90.
INSTALL NEW MACHINE	8/13/90	8/17/90			
TRAIN OPERATORS	8/20/90	8/24/90			
RUN T & P	8/27/90	9/07/90			
RELEASE TO PRODUCTION	9/10/90				

COMMENTS: Project approval was received on 07/16/90 for a total expenditure of \$100,200. The requisition for the lathe was submitted to purchasing on 07/19/90, delivery is expected by 08/24/90.

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ASSISTANCE TO OPERATIONSN/TO BOLT ASSEMBLY PROCESS: (GIBNEY)

Department 8540 has not been able to produce enough bolt assemblies to meet the daily requirements since the department was reorganized into the cell. Therefore, Joe Murray and Jeff Zahriser requested that the Continuous Improvement Group review the entire department and make suggestions to increase productivity. I was contacted by Dick Jackson and asked to work with the group to further increase their knowledge of the processes in the department. Currently, I am working with the group reviewing all possible constraints and flow characteristics.

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