

INGERSOLL

WALDRICH SIEGEN — WALDRICH COBURG
INGERSOLL EDM & GRIND-STYLE PRODUCTS
INGERSOLL-BOHLE

January 6, 1992

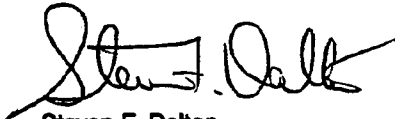
Mike Keeney
REMINGTON ARMS COMPANY, INC.
14 Hoefler
Illion, NY 13357

Dear Mike,

This is the surface finish gage that I spoke to you about. Most of the applications we work with fall into the 30 to 36 range. Better finishes are achievable, but with longer EDM times and more electrode wear. I hope that this gives you a better understanding of EDM finishes and helps you determine the finish needed in your application.

Sincerely,

INGERSOLL GmbH (Inc.)



Steven F. Dalton
EDM Machine Sales

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Enclosure

RECEIVED 1/10/92 - PROBABLE SURFACE FINISH REQUIREMENTS WOULD BE IN
RANGE 30-33

INGERSOLL GmbH (Inc.) - 1301 Eddy Avenue, Rockford, Illinois 61103-3173 - Tel (815) 654-5800 FAX (815) 654-5804