

CONFIDENTIAL

5/27/92

To: T.C. Douglas
From: J.H. Coyle *JHC*
Subject: May Progress Report

6mm Rem 105 gr. ER

The 2nd T & P for this product has been completed through loading at this time and the T & P package has been signed off.

270 Win 135 gr. ER

A jacket sample of approximately 5000 pieces has been made with no problems using the new punches. This jacket is the second iteration.

Bullet assembly tooling has been rescheduled for a ship date of 5/29/92.

30-30 Win 160 gr ER

One jacket sample has been made with the new punches but the jacket was too long. Another punch is in tool room to be modified which will produce a shorter jacket. This punch should be made the week of 5/26/92.

A sample of bullets will be made by hand when new jackets are available. This should be completed by 6/19/92.

LEADLESS BULLET (Copper)

A sample of bullets for .308 cal. from C145 copper was shot for accuracy which resulted in an average of 3/5 shot groups of 1.0" at 100 yards. There was enough bullets remaining from the C110 copper to shoot two groups which resulted in an average of 1.4" at 100 yards.

More testing will be required for these bullets when machine is available. At present time, machine is being used for copper slug.

6.5 x 55 SWEDISH MAUSER

Preliminary work has been started for this product. Taper die drawings have been completed. Draw, heading, & head-turn tool drawings have been made. Drawings for gauges still have to be made. This should be completed by 6/19/92.

Volumes and pricing was received 5/27/92. Economics can now be run for this product assuming the current bullet for 264 cal. will be used. This should be completed by 6/26/92.

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