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REMINGTON ARMS COMPANY, INC.

INTER-DEPARTMENTAL CORRESPONDENCE

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June 26, 1992

"CONFINE YOUR LETTER TO ONE SUBJECT ONLY"

M E M O R A N D U M

TO: K.W. SOUCY

FROM: F.E. SCHMIDT, JR. *FE*SUBJECT: JUNE MONTHLY REPORT

This month focused on O/U Metallurgical Processing for trial and pilot evaluation. Specifically, all prototype forging, heat treatment, brazing, welding, and stress relief must be debugged by August 1. Trial and pilot manufacturing can then be run in production for qualification testing. To date, our experimental evaluation of 4140 resulfurized steel is on schedule.

Other significant activities are listed below:

- Theory of Constraints - I attended the MVQIC Course on the 'GOAL' on June 17, 1992. Mr. John C. Heiman presented an excellent A.M. Program; the P.M. Program on applications was poor because of a lack of focus to a specific case study.
- Plant Assistance - During June, assistance was provided to both Shotgun and Centerfire Teams. The main focus was to audit fire control production operations and electroplating optimization on new products.
- Model Drawings for SS 700 were reviewed and approved including Mylar^R originals returned from Legal.

General

The June TECH BRIEF on 'Coatings For Tooling' by Gary Vergason of VTI was a key update on an important manufacturing opportunity. Follow-up sessions were held to explore R&D and plant applications.

The July TECH BRIEF is scheduled for July 14th on the subject 'Design Guidelines From Machine To Investment Cost Components', by Gray-Syracuse, Inc.