

(1)

8.12.92

WHY DO WE CHANGE
THE EXTRACTOR SYSTEM ON
NBAR FROM THAT OF THE
200?

- ALTER CUSTOMER "PERCEPTION"
OF INFERIORITY TO OTHER
(CLAW, CONTROLLED FEED) SYSTEMS.
- MIKE'S EXPERIENCE WITH
IN 200 SYSTEM:
 - (1) • MACHINING UNDERCUT
IN SHROUD (NOW ON FAD CNC)
 - (2) • MEASURING UNDERCUT
IN SHROUD
 - (3) • FITTING EXTRACTORS
TO BOLT.

(1) ~~ADAT~~

- REDUCING DEPTH OF
SHROUD TO PERMIT PLANE OF
BOLT FACE TO BE WITHIN
BARREL C' BORE. (IS THIS A
ADVANTAGE THAN ALTERNATE EXTRACTOR SYSTEM
IS A DISADVANTAGE?) PORTION
- (1) THERE IS NO UNDERCUT IN
BOLT FACE. SHROUD IS PROFILED
FROM FRONT.
- (2) PER ABOVE
- (3) TO BE DETERMINED.