

TITLE: Safety Assembly XP100

## Process Header

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|                                  |                                      |
|----------------------------------|--------------------------------------|
| Document ID: Safety Assy XP100   | Remington Arms Company               |
| Part Name: Safety Assembly XP100 |                                      |
| Product Line: C/F Rifle          | Effective Date: 09-Oct-1992-09:00:00 |
| Engineering Group: Rifle         | Origination Date: 08-Oct-1992        |

## Process Revision Reasons

| Date:       | Reason For Revision:                                           | Eng Log #: |
|-------------|----------------------------------------------------------------|------------|
| 08-Oct-1992 | Retype Entire Process from 289759 - Replaces Old Paper Process | GLC 293111 |

## Process Approval List

| Approved By: | Badge #: | Date: | Designation: |
|--------------|----------|-------|--------------|
| JacksORA     |          |       |              |

## Process General Notes

## Notes:

## Process Material

| Part Number | Qty | Description             |
|-------------|-----|-------------------------|
| 91496       | 1   | Safety Assembly - XP100 |
| 91494       | 1   | Safety                  |
| 91495       | 1   | Safety Button           |

## Process Routing

| Dept | Oper | Operation Description                      | Part Numbers |
|------|------|--------------------------------------------|--------------|
| 8761 | 90   | Assemble Safety Button to Safety and Stake | 91496        |
|      |      | To MRP Crib #29                            | 91496        |

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Operation Step Detail

Operation: 90

Operation / Step Description

Assemble Safety Button to Safety and Stake

Operation Tool Detail

Operation: 90

Tool Number

Tooling Description

D-43760

Assembly Fixture

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