

March 1, 1993

cc: J. M. Bunting  
E. S. Rensi  
K. W. Soucy

To: R. A. Jackson

From: J. R. Balio *JRB*

Subject: XP-100 Stock

Dick,

Here is a list of what needs to be corrected on these stocks as well as some changes to be phased in. It is prioritized. If you have any questions please call me.

Silhouette stock:

- o Barrel is to be free floating with uniform margins.
- o Aluminum bolt plug is OK, but need to eliminate bright mar and improve toughness of finish to reduce the propensity to mar.
- o Round clamp mark at rear of receiver - will be accepted on existing stocks if not easily repaired, but is to be removed on new production.
- o Grip is OK on existing stocks - may change on new production (waiting for response from Simpson & Milek).
- o Eliminate holes for peep sight on new production receivers.

Hunter stock:

- o Cracking finish must be repaired.
- o Barrel is to be free floating with uniform margins.
- o Aluminum bolt plug is OK, but need to eliminate bright mar and improve toughness of finish to reduce the propensity to mar.
- o Round clamp mark at rear of receiver - will be accepted on existing stocks if not easily repaired, but is to be removed on new production.
- o Grip is OK on existing stocks for 223 REM & 7MM BR - may change on new production and larger calibers (waiting for response from Simpson & Milek).
- o Eliminate holes for peep sight on new production receivers.