

I. Barrel

- A. Chamber - Incorporate camming chamfer in lug configuration; Remove from bolt head to eliminate extra op.
- B. Finish - Replace C'less polish with finish turn
 - BBL form requires finish turn which should net adequate surface finish prior to blast
- C. Sight Holes - Remove from barrel ass'y process and integrate into barrel op 145 (CNC Drill & Tap)

11:00AM: Walt Zarnoch

I. Firing Pin Head - MIM w/ secondary's - OK as is

II. Receiver - Outsource to screw machine house

- A. Ilion to quote "our" vendors
- B. Rev. 5 Estimate to reflect E'town quote from DELTECH until others are received

III. Bolt Body - Outsource to screw machine house

- A. Ilion to quote "our" vendors
- B. Rev. 5 Estimate to reflect E'town quote from DELTECH until others are received

IV. Bolt Ass'y

- A. Oper. 40 (Ultrasonic Test) - Necessary? - Conferred w/ Glenn, Replaced with Magnaflux in Rev. 5 Estimate
- B. Oper. 60 (Ream) - Eliminated, not needed

12:30 PM: Mike Santillo

I. Misc. Components

- A. Firing Pin - Need adequate clearance for vendor to form threads (Design change)
- B. Bolt Handle - Rev. 5 Estimate to reflect E'town quote from DELTECH until others are received
- C. BBL Assembly
 - 1. Oper. 30 (Stake Receiver) - Eliminated, not needed
 - 2. Oper. 40 (Wash, Magnaflux & Stamp) - Eliminated, not needed at this level
 - 3. Oper. 80 (Drill & Tap) - Moved to barrel process
- D. Fire Control Assembly - Defined Process - Rev. 5 estimate to reflect
 - 1. Stage 1 - Press side plate on insert & sink threaded insert
 - 2. Stage 2 - Assemble "guts" (sear, trigger, safety arm, etc.)