

05 Cost Figure

Estimate - High Spot

30,000 - 50,000 Units

BARBER - 5.22.06r0009012

| M/710 ESTIMATE - REV. 3 HIGH SPOT ONLY |                                  |                       |                    |                       |                |             |                 |                             |
|----------------------------------------|----------------------------------|-----------------------|--------------------|-----------------------|----------------|-------------|-----------------|-----------------------------|
| PART DESCRIPTION                       | Engineer<br>Purchasing<br>Vendor | Proposed<br>Process   | Capital<br>Dollars | Operations<br>Dollars | Material<br>\$ | Labor<br>\$ | Over Head<br>\$ | Estimated<br>Piece<br>Price |
| Barrel Assembly                        | Santillo                         | Assemble &<br>Machine | \$ 159,000         | \$ 3,500              | \$ -           | \$ 1.82     | \$ 6.52         | \$ 8.33                     |
| Barrel                                 | Parkhurst/<br>LeMay              | Machined              | \$ 460,000         | \$ 83,000             | \$ -           | \$ 4.68     | \$ 16.56        | \$ 21.24                    |
| Blank                                  | Swanson                          | Machined              | \$ 13,000          | \$ 1,000              | \$ 3.35        | \$ 0.68     | \$ 2.71         | \$ 6.74                     |
| Barrel Bracket                         | Santillo                         | Purchase              | \$ -               | \$ -                  | \$ 0.47        | \$ -        | \$ -            | \$ 0.47                     |
| Front Sight Assembly                   | Santillo                         | Assemble              | \$ -               | \$ -                  | \$ -           | \$ 0.15     | \$ 0.35         | \$ 0.50                     |
| Take Down Screws (2)                   | Santillo                         | A/U M/700             | \$ -               | \$ -                  | \$ 0.04        | \$ 0.00     | \$ 0.00         | \$ 0.09                     |
| Ramp                                   | Santillo                         | A/U M/700             | \$ -               | \$ -                  | \$ 0.02        | \$ 0.25     | \$ 0.89         | \$ 1.16                     |
| Sight                                  | Santillo                         | A/U M/700             | \$ -               | \$ -                  | \$ 0.04        | \$ -        | \$ -            | \$ 0.04                     |
| Rear Sight Assembly                    | Santillo                         | A/U M/700             | \$ -               | \$ -                  | \$ -           | \$ 0.17     | \$ 0.36         | \$ 0.53                     |
| Take Down Screws (2)                   | Santillo                         | A/U M/700             | \$ -               | \$ -                  | \$ 0.04        | \$ 0.00     | \$ 0.00         | \$ 0.09                     |
| Base                                   | Santillo                         | A/U M/700             | \$ -               | \$ -                  | \$ 0.16        | \$ 0.17     | \$ 0.56         | \$ 0.89                     |
| Slide                                  | Santillo                         | A/U M/700             | \$ -               | \$ -                  | \$ 0.07        | \$ 0.38     | \$ 1.02         | \$ 1.47                     |
| Aperture                               | Santillo                         | A/U M/700             | \$ -               | \$ -                  | \$ 0.00        | \$ 0.08     | \$ 0.27         | \$ 0.35                     |
| Elevation Screw                        | Santillo                         | A/U M/700             | \$ -               | \$ -                  | \$ 0.02        | \$ -        | \$ -            | \$ 0.02                     |
| Windage Screw                          | Santillo                         | A/U M/700             | \$ -               | \$ -                  | \$ 0.02        | \$ 0.00     | \$ 0.00         | \$ 0.02                     |
| Rib                                    | Santillo                         | A/U M/700             | \$ -               | \$ -                  | \$ 0.02        | \$ 0.04     | \$ 0.11         | \$ 0.17                     |
| Rib Spacer                             | Santillo                         | A/U M/700             | \$ -               | \$ -                  | \$ 0.00        | \$ 0.04     | \$ 0.21         | \$ 0.25                     |
| Bolt Assembly                          | Zarnoch                          | Finish                | \$ 42,200          | \$ 6,400              | \$ -           | \$ 0.61     | \$ 1.73         | \$ 2.34                     |
| Bolt Body - Threaded                   | Zarnoch                          | Machine               | \$ 259,400         | \$ 3,500              | \$ 3.15        | \$ 0.49     | \$ 1.75         | \$ 5.39                     |
| Bolt Handle                            | Santillo                         | Purchase              | \$ -               | \$ 500                | \$ 0.87        | \$ -        | \$ -            | \$ 0.87                     |
| Bolt Head                              | Swanson                          | Machined              | \$ 200,500         | \$ 900                | \$ 1.60        | \$ 1.84     | \$ 5.25         | \$ 8.69                     |
| Assembly Pin                           | Santillo                         | Heat Treat            | \$ -               | \$ -                  | \$ 0.08        | \$ 0.02     | \$ 0.05         | \$ 0.15                     |
| Bolt Handle Pin                        | Santillo                         | Purchase              | \$ -               | \$ -                  | \$ 0.47        | \$ -        | \$ -            | \$ 0.47                     |
| Bolt Plug                              | Swanson                          | Synthetic             | \$ 42,000          | \$ 1,000              | \$ 0.03        | \$ 0.19     | \$ 0.53         | \$ 0.75                     |
| Extractor                              | Santillo                         | A/U M/700             | \$ -               | \$ -                  | \$ 0.72        | \$ 0.00     | \$ 0.01         | \$ 0.73                     |
| Firing Pin Assembly                    | Santillo                         | Assemble              | \$ 7,500           | \$ 1,000              | \$ -           | \$ 0.24     | \$ 0.56         | \$ 0.79                     |
| Firing Pin Head                        | Zarnoch                          | MIM                   | \$ 41,000          | \$ 5,300              | \$ 0.07        | \$ 0.22     | \$ 0.68         | \$ 0.97                     |
| Firing Pin Tip                         | Santillo                         | Heat Treat            | \$ 1,000           | \$ 500                | \$ 1.47        | \$ 0.02     | \$ 0.05         | \$ 1.54                     |
| Firing Pin                             | Santillo                         | Purchase              | \$ -               | \$ -                  | \$ 0.32        | \$ -        | \$ -            | \$ 1.32                     |
| Main Spring                            | Santillo                         | Purchase              | \$ -               | \$ -                  | \$ 0.14        | \$ -        | \$ -            | \$ 0.14                     |
|                                        |                                  |                       |                    |                       |                |             |                 |                             |
|                                        |                                  |                       |                    |                       |                |             |                 |                             |
|                                        |                                  |                       |                    |                       |                |             |                 |                             |

REV4-EST.XLS

11/16/1998

ET36018

Confidential - SHARPEST - 5.22.06r0009012e Order

Williams v. Remington

Confidential - Subjective Order  
- Submitter: 5.2.2.0613e  
- SARNUM: 000000013e

**Williams v. Remington**

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