

To: Ken Soucy
From: Edward Ford
Subject: April Monthly Report

M/Seven Stainless Synthetic Stock:

The parts list and model drawings were transmitted on May 4, 1993. Ramac numbers are required to complete the transmittal process and to begin part structuring for trial and pilot in June.

The aluminum stock mold is currently being textured and run-off is scheduled for May 20, 1993.

Beebe Rubber Co. currently molds the Model Seven, and M/700 Classic recoil pads. They use an injection molding process because of problems with black contamination in the brown recoil pads when using a compression molding process. Rather than alter the eight cavity injection mold for the run of 6000 black recoil pads with the 3.2" hole spacing, it was decided to alter the old four cavity compression mold. The top half of the mold will have the existing bottom screw hole pin ground off and stamped with an "S" and a new pin will be located at the 3.2" dimension. The bottom half of the mold can not be altered until the tooling for the steel reinforcement spacer is altered to the 3.2" hole dimension. The first 1500 pieces will be run to satisfy the M/Seven Synthetic Special for Jerry's Sport Center. They will require a secondary operation to finish drill the bottom screw hole. After these parts are molded, new tooling will be made for the reinforcement spacer and the bottom half of the die will be altered.