

	PROCESS	MACHINE	Capital	Ops.	Depart.	Depart.	Total %	Std. Run	Material	Labor	Over Head	Oper.
OP #	DESCRIPTION	DESCRIPTION	\$	\$	Number	Labor \$	Overhead	Hours	\$	\$	\$	Cost
	Blank Material - Screw Machine		\$ -	\$ -					\$ 0.08			\$ 0.08
10	Micro-Carb		\$ -	\$ -	8551	\$ 15.78	277.81%	0.001109	\$ -	\$ 0.02	\$ 0.05	\$ 0.07
20	Lindberg Draw		\$ -	\$ -	8551	\$ 15.78	277.81%	0.000042	\$ -	\$ 0.00	\$ 0.00	\$ 0.00
30	Inspect		\$ -	\$ -	8551	\$ 15.78	277.81%	0.000001	\$ -	\$ 0.00	\$ 0.00	\$ 0.00
40	Color		\$ -	\$ -	8551	\$ 15.78	277.81%	0.000001	\$ -	\$ 0.00	\$ 0.00	\$ 0.00
	Totals		\$ -	\$ -				0.001153	\$ 0.08	\$ 0.02	\$ 0.05	\$ 0.15

REV4-EST XLS

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~~Confidential - Spriker-592 Proton Order~~
Williams v. Remington